Premier

Manufacturers of Precision Ground Cutting Tools

Face Grooving
simturn AX
e - Catalogue

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A04.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A04.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST

Legende / Legend **139**

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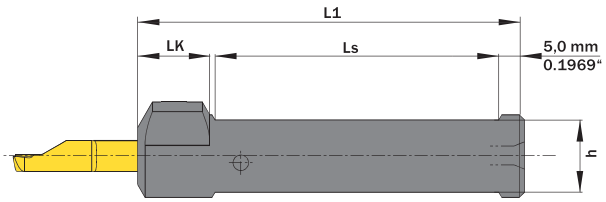
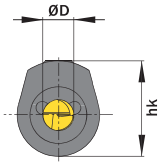
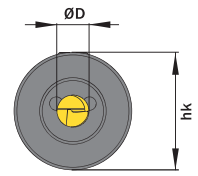
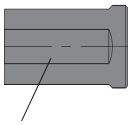


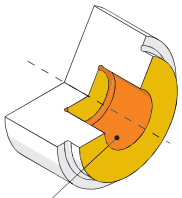




Wenn Dg6 = hk // If Dg6 = hk



A...0022 & A...1.000
4 Spannflächen // 4 Flats



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
4,0	10,0	**A04.0010**	AE46	8,0	14,5	65,0	14,0	45,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	
4,0	12,0	**A04.0012**	AE0X	10,0	15,5	70,0	14,0	50,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	
4,0	12,7	**A04.0.500**	AB2J	10,7	15,8	70,0	14,0	50,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	inch
4,0	15,875	**A04.0.625**	ACVJ	13,9	17,4	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	inch
4,0	16,0	**A04.0016**	AF2K	14,0	17,5	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	
4,0	19,05	**A04.0.750**	AJ4A	17,0	19,0	110,0	14,0	90,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	inch
4,0	20,0	**A04.0020**	AC6Y	18,0	20,0	90,0	14,0	70,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	
4,0	22,0	**A04.0022**	AD0V	20,0	22,0	110,0	-	90,0	4	AM6x7,5T15F	T15F	A04.L|A04.R	
4,0	23,0	**A04.0023**	ANU4	21,0	23,0	110,0	-	90,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	
4,0	25,0	**A04.0025**	ACAS	23,0	25,0	110,0	-	90,0	2	AM6x7,5T15F	T15F	A04.L|A04.R	
4,0	25,4	**A04.1.000**	AJWG	23,4	25,4	110,0	-	90,0	4	AM6x7,5T15F	T15F	A04.L|A04.R	inch

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle / Continued Table

Bestellbeispiel // Order example: **A04.0016**

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A06.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A06.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

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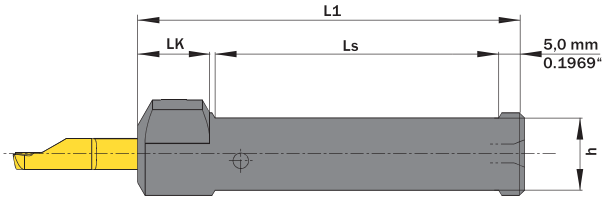
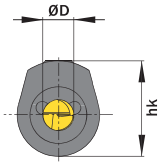
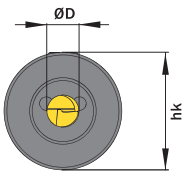
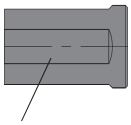


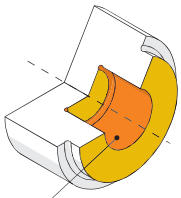




Wenn Dg6 = hk // If Dg6 = hk



A...0022 & A...1.000
4 Spannflächen // 4 Flats



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
6,0	12,0	**A06.0012**	AE6Z	10,0	16,5	70,0	14,0	50,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	
6,0	12,7	**A06.0.500**	ADG8	10,7	16,85	70,0	14,0	50,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	inch
6,0	15,875	**A06.0.625**	AF4V	13,88	18,44	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	inch
6,0	16,0	**A06.0016**	ANUJ	14,0	18,5	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	
6,0	19,05	**A06.0.750**	AE0N	17,05	21,0	110,0	14,0	90,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	inch
6,0	20,0	**A06.0020**	AEV6	18,0	22,0	90,0	14,0	70,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	
6,0	22,0	**A06.0022**	AAW6	20,0	22,0	110,0	-	90,0	4	AM6x7,5T15F	T15F	A06.L|A06.R	
6,0	23,0	**A06.0023**	AAMQ	21,0	23,0	110,0	-	90,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	
6,0	25,0	**A06.0025**	AGFG	23,0	25,0	110,0	-	90,0	2	AM6x7,5T15F	T15F	A06.L|A06.R	
6,0	25,4	**A06.1.000**	AFYZ	23,4	25,4	110,0	-	90,0	4	AM6x7,5T15F	T15F	A06.L|A06.R	inch

Fortgesetzte Tabelle Continued Table

**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!**

**Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!**

Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A06.0016**

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größen A08 und A10.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A08 and A10.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

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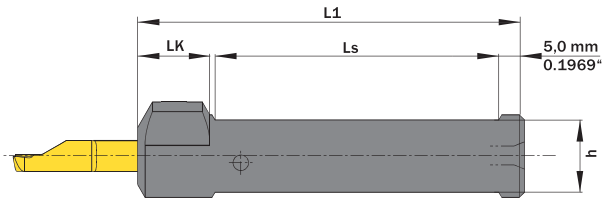
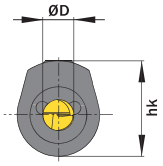
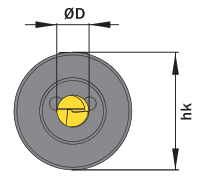
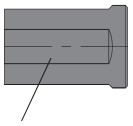


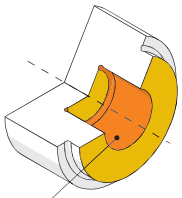




Wenn Dg6 = hk // If Dg6 = hk



A...1.000
4 Spannflächen // 4 Flats



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
Fortgesetzte Tabelle Continued Table		**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!**											
▼ ØD = 8,0 mm													
8,0	15,875	**A08.0.625**	AHYF	13,88	19,44	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	A08	inch
8,0	16,0	**A08.0016**	AAAV	14,0	19,5	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	A08	
8,0	19,05	**A08.0.750**	AAKN	17,05	24,0	110,0	14,0	90,0	2	AM6x7,5T15F	T15F	A08	inch
8,0	20,0	**A08.0020**	AD6N	18,0	25,0	90,0	14,0	70,0	2	AM6x7,5T15F	T15F	A08	
8,0	25,0	**A08.0025**	AMAS	23,0	25,0	110,0	-	90,0	2	AM6x7,5T15F	T15F	A08	
8,0	25,4	**A08.1.000**	AAQJ	23,4	25,4	110,0	-	90,0	4	AM6x7,5T15F	T15F	A08	inch
▼ ØD = 10,0 mm													
10,0	19,05	**A10.0.750**	AEJ2	17,05	24,0	110,0	14,0	90,0	2	AM6x7,5T15F	T15F	A10.L|A10.R	inch
10,0	20,0	**A10.0020**	AGQZ	18,0	25,0	90,0	14,0	70,0	2	AM6x7,5T15F	T15F	A10.L|A10.R	
10,0	25,0	**A10.0025**	ABB8	23,0	25,0	110,0	-	90,0	2	AM6x7,5T15F	T15F	A10.L|A10.R	
10,0	25,4	**A10.1.000**	AHAY	23,4	25,4	110,0	-	90,0	4	AM6x7,5T15F	T15F	A10.L|A10.R	inch

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well! Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A10.0020**

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

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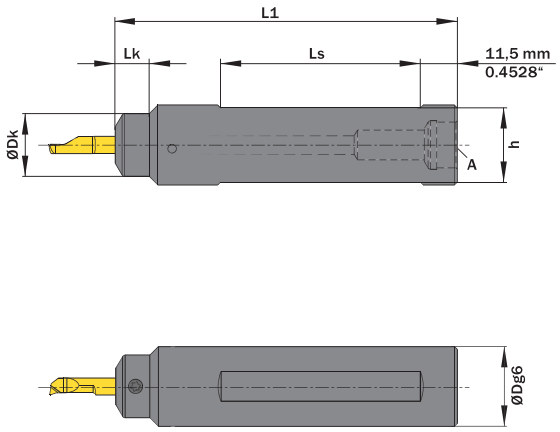
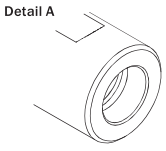
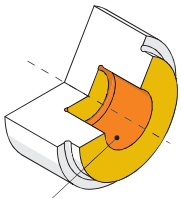


Abbildung zeigt / Drawing shows: A06.0028



Anschlussgewinde M12 x 1,5
connection thread M12 x 1,5



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØDk mm	h mm	L1 mm	LK mm	Ls mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode
▼ ØD = 4,0 mm											
4,0	28,0	**A04.0028**	AESG	20,0	26,0	120,0	17,0	72,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R
▼ ØD = 5,0 mm											
5,0	28,0	**A05.0028**	AFTF	20,0	26,0	120,0	12,0	72,0	A M6x7,5 T15F	T15F	A05.L | A05.R
▼ ØD = 6,0 mm											
6,0	28,0	**A06.0028**	AEK4	22,0	26,0	120,0	12,0	72,0	A M6x7,5 T15F	T15F	A06.L | A06.R
▼ ØD = 7,0 mm											
7,0	28,0	**A07.0028**	ADXC	22,0	26,0	120,0	12,0	72,0	A M6x7,5 T15F	T15F	A07.L | A07.R

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

Bestellbeispiel // Order example: **A07.0028**

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A04.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A04.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST

Legende / Legend **139**

Scan **QR-Code**

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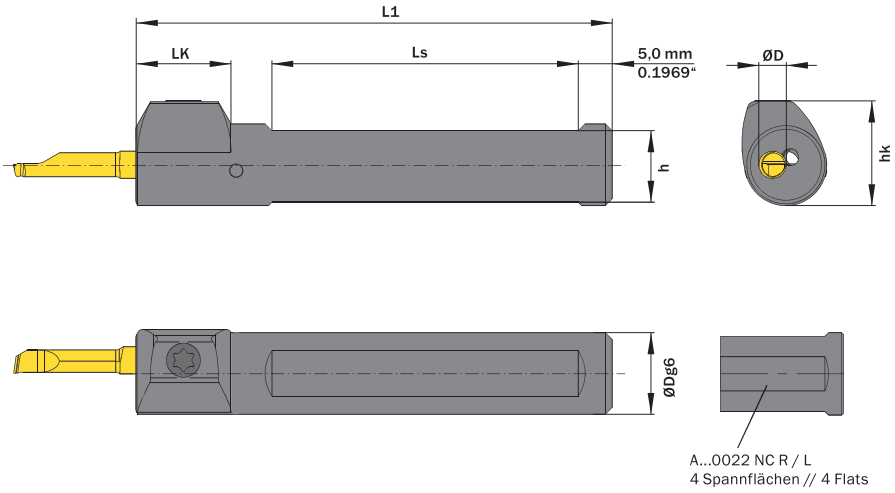


Abbildung zeigt / Drawing shows: A04.0012.NC R

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
4,0	10,0	**A04.0010.NC R/L**	R AWBQ L AWBP	8,5	13,75	65,0	14,0	40,0	2	AM6x7,5T15F	T15F	R A04C.R L A04C.L	
4,0	12,0	**A04.0012.NC R/L**	R AWBT L AWBS	10,5	15,25	70,0	14,0	45,0	2	AM6x7,5T15F	T15F	R A04C.R L A04C.L	
4,0	12,7	**A04.0.500.NC R/L**	R AWB3 L AWB2	11,2	15,6	70,0	14,0	45,0	2	AM6x7,5T15F	T15F	R A04C.R L A04C.L	inch
4,0	15,875	**A04.0.625.NC R/L**	R AWB5 L AWB4	14,38	17,14	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	R A04C.R L A04C.L	inch
4,0	16,0	**A04.0016.NC R/L**	R AWBV L AWBU	14,5	17,2	75,0	14,0	55,0	2	AM6x7,5T15F	T15F	R A04C.R L A04C.L	
4,0	19,05	**A04.0.750.NC R/L**	R AWB1 L AWB0	17,05	21,0	110,0	14,0	90,0	2	AM6x7,5T15F	T15F	R A04C.R L A04C.L	inch
4,0	20,0	**A04.0020.NC R/L**	R AWBX L AWBW	18,0	22,0	90,0	14,0	70,0	2	AM6x7,5T15F	T15F	R A04C.R L A04C.L	
4,0	22,0	**A04.0022.NC R/L**	R AWBZ L AWBY	20,0	22,0	110,0	-	90,0	4	AM6x7,5T15F	T15F	R A04C.R L A04C.L	

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle / Continued Table ▶

Bestellbeispiel // Order example: **A04.0016.NC R** (R = Rechte Ausführung // Right hand version)

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A04.
Mit speziellen Kühlmittelauslässen für rechte und linke Schneidwerkzeuge.

Toolholder, Internal Applications, Round Shank

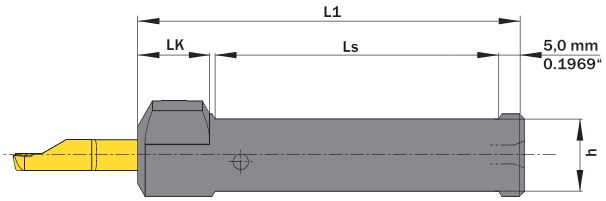
Round shank with through coolant for size A04.
With special through coolant design for right and left hand inserts.

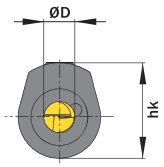
Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

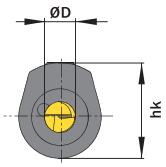
TW ST | Legende Legend **139**

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/952**

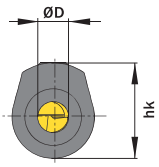




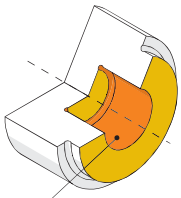
A...R
Kühlmittelzufuhr für rechte Werkzeuge
Through coolant supply for right hand tools



A...L
Kühlmittelzufuhr für linke Werkzeuge
Through coolant supply for left hand tools



A...T
Innere Kühlmittelzufuhr durch die Schneide
Through coolant supply through the insert



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode
◀ Fortgesetzte Tabelle Continued Table		**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!**										
▼ ØD = 4,0 mm												
4,0	10,0	**A04.0010 R/L**	R AUSB L AUSC	8,0	14,5	65,0	14,0	45,0	2	A M6x7,5 T15F	T15F	R A04.R L A04.L
4,0	10,0	**A04.0010 T**	AUSD	8,5	14,5	65,0	14,0	36,0	2	A M6x7,5 T15F	T15F	A04.L | A04.R | A04T
▼ ØD = 5,0 mm												
5,0	10,0	**A05.0010 R/L**	R AUS9 L AUTA	8,0	15,0	65,0	14,0	45,0	2	A M6x7,5 T15F	T15F	R A05.R L A05.L
5,0	10,0	**A05.0010 T**	AUTB	8,5	15,0	65,0	14,0	36,0	2	A M6x7,5 T15F	T15F	A05.L | A05.R | A05T
		Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well!										▶ Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A04.0010 T**

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A04.
Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A04.
Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende / Legend **139**

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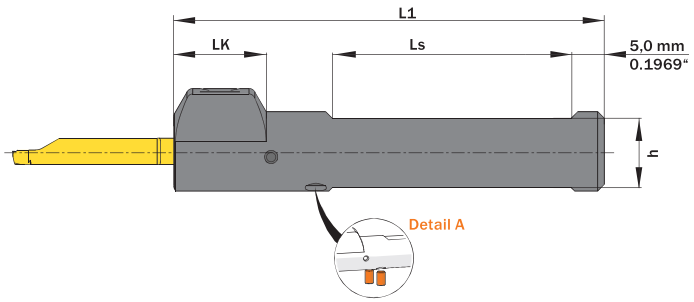
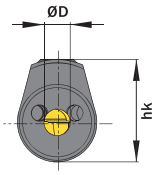
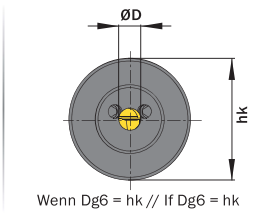
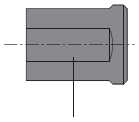


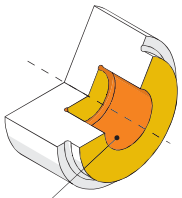




Wenn Dg6 = hk // If Dg6 = hk



A...0022
4 Spannflächen // 4 Flats



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
4,0	12,0	**A04.0012 T**	AUQY	10,5	15,5	70,0	14,0	41,0	2	AM6x7,5T15F	T15F		
4,0	12,7	**A04.0.500 T**	A5H9	11,0	15,85	70,0	41,0	41,0	2	AM6x7,5T15F	T15F		new inch
4,0	15,875	**A04.0.625 T**	A5H7	11,0	17,44	75,0	14,0	46,0	2	AM6x7,5T15F	T15F		new inch
4,0	16,0	**A04.0016 T**	AUQ1	14,0	17,5	75,0	14,0	46,0	2	AM6x7,5T15F	T15F	A04.L A04.R	
4,0	19,05	**A04.0.750 T**	AUSA	17,05	19,05	110,0	-	81,0	2	AM6x7,5T15F	T15F	A04C.L	inch
4,0	20,0	**A04.0020 T**	AUSP	18,0	20,0	90,0	-	61,0	2	AM6x7,5T15F	T15F	A04C.R	
4,0	22,0	**A04.0022 T**	AUST	20,0	22,0	110,0	-	90,0	4	AM6x7,5T15F	T15F	A04T	
4,0	25,0	**A04.0025 T**	AUSW	23,0	25,0	110,0	-	90,0	2	AM6x7,5T15F	T15F		
4,0	25,4	**A04.1.000 T**	AUSK	23,39	25,4	110,0	-	90,0	2	AM6x7,5T15F	T15f		new inch

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle / Continued Table

Bestellbeispiel // Order example: **A04.0016 T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply

Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A06.
Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A06.
Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende / Legend **139**

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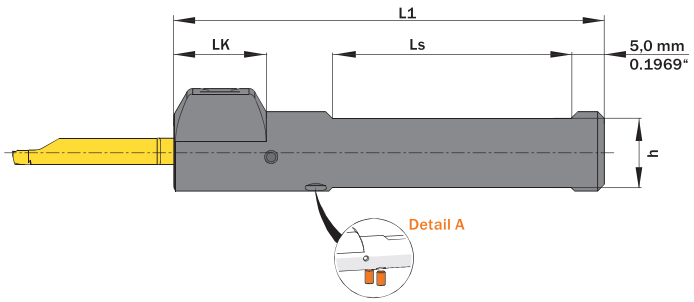
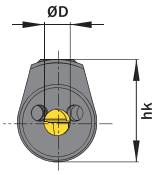
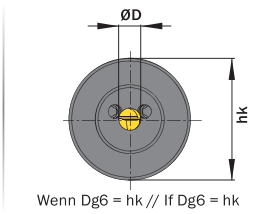
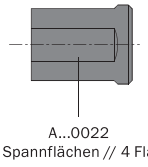


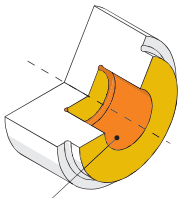




Wenn Dg6 = hk // If Dg6 = hk



A...0022
4 Spannflächen // 4 Flats



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
6,0	12,0	**A06.0012 T**	AUT9	10,5	16,5	70,0	14,0	41,0	2	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	
6,0	15,875	**A06.0.625 T**	AUT0	13,88	18,44	75,0	14,0	46,0	2	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	inch
6,0	16,0	**A06.0016 T**	AUUC	14,0	18,5	75,0	14,0	46,0	2	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	
6,0	19,05	**A06.0.750 T**	AUT6	17,05	19,05	110,0	14,0	81,0	2	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	inch
6,0	20,0	**A06.0020 T**	AUUN	18,0	20,0	90,0	14,0	61,0	2	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	
6,0	22,0	**A06.0022 T**	AUUF	20,0	22,0	110,0	-	90,0	4	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	
6,0	25,0	**A06.0025 T**	AUUJ	23,0	25,0	110,0	-	90,0	2	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	
6,0	25,4	**A06.1.000 T**	AUUV	23,4	25,4	110,0	-	90,0	2	AM6x7,5T15F	T15F	A06.L|A06.R|A06T	inch

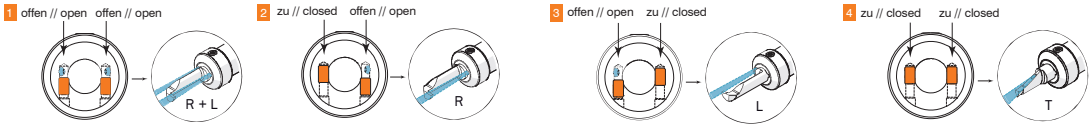
Fortgesetzte Tabelle / Continued Table
Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle / Continued Table

Bestellbeispiel // Order example: **A06.0016 T**

Detail A | **1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply**



Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A08.
Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A08.
Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

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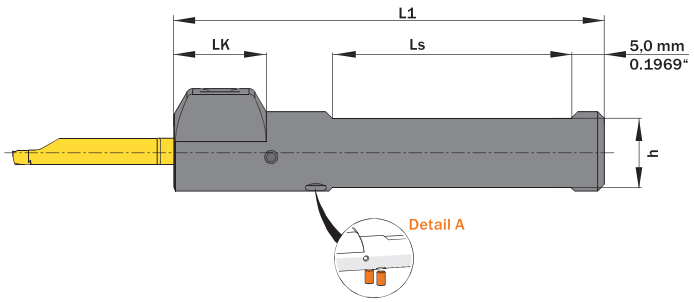
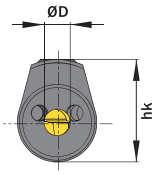
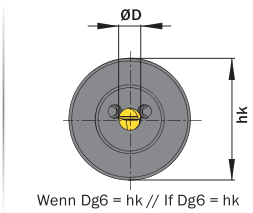
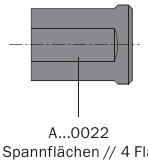


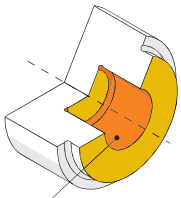




Wenn Dg6 = hk // If Dg6 = hk



A...0022
4 Spannflächen // 4 Flats



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
8,0	15,875	**A08.0.625 T**	AUVP	13,88	19,44	75,0	14,0	46,0	2	A M6x7,5 T15F	T15F	A08|A08T	inch
8,0	16,0	**A08.0016 T**	AUVW	14,0	19,5	75,0	14,0	46,0	2	A M6x7,5 T15F	T15F	A08|A08T	
8,0	19,05	**A08.0.750 T**	AUVT	17,05	24,0	110,0	14,0	81,0	2	A M6x7,5 T15F	T15F	A08|A08T	inch
8,0	20,0	**A08.0020 T**	AUV2	18,0	25,0	90,0	14,0	61,0	2	A M6x7,5 T15F	T15F	A08|A08T	
8,0	22,0	**A08.0022 T**	A0YF	20,0	22,0	110,0	-	90,0	4	A M6x7,5 T15F	T15F	A08|A08T	
8,0	25,0	**A08.0025 T**	AUVZ	23,0	25,0	110,0	-	90,0	2	A M6x7,5 T15F	T15F	A08|A08T	
8,0	25,4	**A08.1.000 T**	AUV5	23,4	25,4	110,0	-	90,0	2	A M6x7,5 T15F	T15F	A08|A08T	inch

Fortgesetzte Tabelle Continued Table

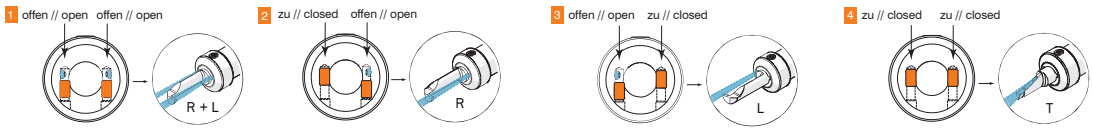
**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!**

**Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!**

Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A08.0016 T**

Detail A | **1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply**



Klemmhalter, Innenbearbeitung, Rundschaft

Rundschaft mit innerer Kühlmittelzufuhr für die Größe A10.
Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank

Round shank with through coolant for size A10.
Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

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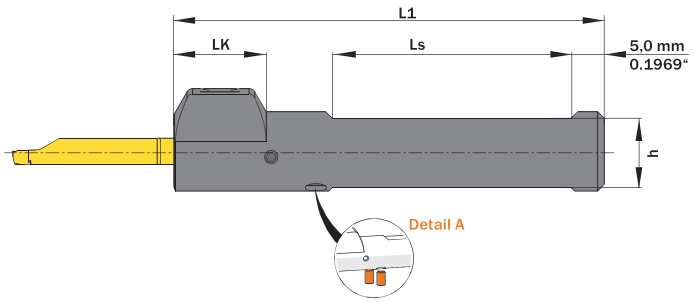
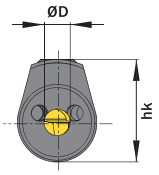
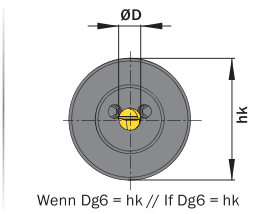
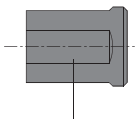


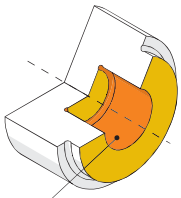




Wenn Dg6 = hk // If Dg6 = hk



A...0022
4 Spannflächen // 4 Flats



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

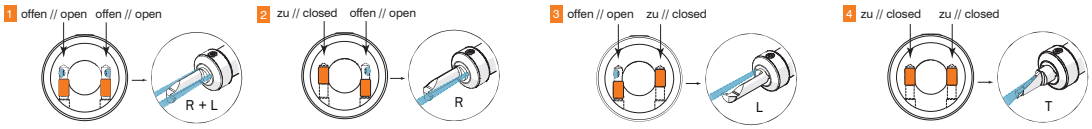
ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h mm	hk mm	L1 mm	LK mm	Ls mm	Anzahl Spannflächen Number of flats	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
10,0	19,05	**A10.0.750 T**	AUV8	17,05	24,0	110,0	14,0	81,0	2	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	inch
10,0	20,0	**A10.0020 T**	AUWB	18,0	25,0	90,0	14,0	61,0	2	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	
10,0	22,0	**A10.0022 T**	A074	20,94	25,0	110,0	14,0	90,0	4	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	upd
10,0	25,0	**A10.0025 T**	AUWE	23,0	25,0	110,0	-	90,0	2	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	
10,0	25,4	**A10.1.000 T**	AUWH	23,4	25,4	110,0	-	90,0	2	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	new inch

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

Bestellbeispiel // Order example: **A10.0020 T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität.

Toolholder, Internal Applications, Round Shank „ME“

Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides form-fit clamping along with higher precision and stability.

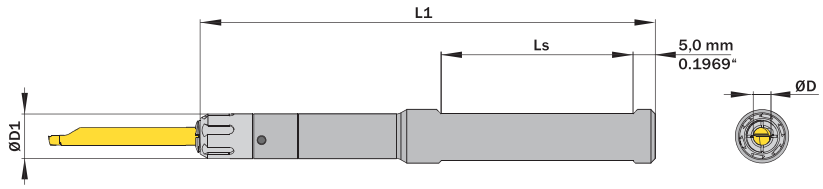
Anzugsmoment (Schraube) // Tightening torque (screw)
10,0 Nm - 15,0 Nm

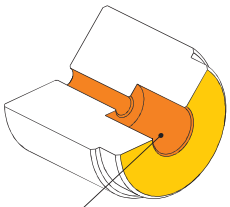
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW HM | ME | R | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1197**

Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.





Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A04.0012.10.42.ME HM R

ØD mm	ØDg6 mm	ØD1 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	L1 mm	LK mm	Ls mm	Standard Mutter Standard screw nut	Schlüssel Key	Connectcode www.simtek.com/ccode

Fortgesetzte Tabelle Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

4,0	12,0	10,0	**A04.0012.10.42.ME HM R/L**	R AZEE L AZED	103,0	45,0	48,5	A00.K.73.12.10	A00.S.08.91	R A04.R | A04C.R L A04.L | A04C.L upd

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A04.0012.10.42.ME HM R** (R = Rechte Ausführung // Right hand version)

simturn AX
SIMTEK small part machining type AX

Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank „ME“

Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

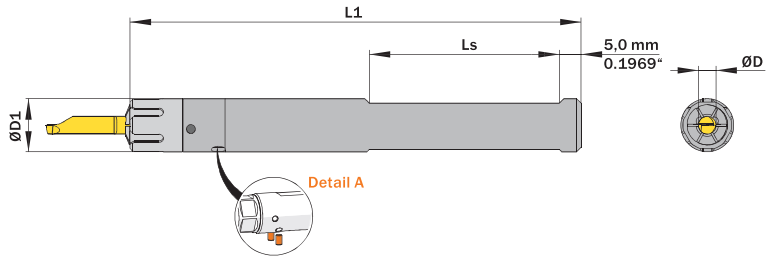
Anzugsmoment (Schraube) // Tightening torque (screw)
10,0 Nm - 15,0 Nm

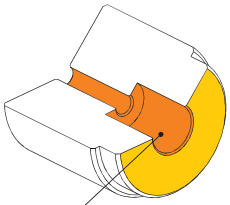
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW HM | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1196**

Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.





Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A04.0012.12.42 ME HM T

ØD mm	ØDg6 mm	ØD1 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	L1 mm	Ls mm	Standard Mutter Standard screw nut	Schlüssel Key	Connectcode www.simtek.com/ccode	
▼ ØD = 4,0 mm										
4,0	12,0	12,0	**A04.0012.12.42.ME HM T**	AY69	103,0	43,0	A00.K.93.12.12	A00.S.10.103	A04.L | A04.R | A04C.L	upd
4,0	12,7	12,7	**A04.0.500.12.42.ME HM T**	A09E	103,0	43,0	A00.K.93.12.12	A00.S.10.103	A04C.R | A04T	upd inch
▼ ØD = 5,0 mm										
5,0	12,0	12,0	**A05.0012.12.42.ME HM T**	AY7E	108,0	43,0	A00.K.93.12.12	A00.S.10.103	A05.L | A05.R | A05T	upd
5,0	12,7	12,7	**A05.0.500.12.42.ME HM T**	A09F	108,0	43,0	A00.K.93.12.12	A00.S.10.103	A05.L | A05.R | A05T	upd inch

Fortgesetzte Tabelle Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well!

Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A04.0012.12.42.ME HM T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply

Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank „ME“

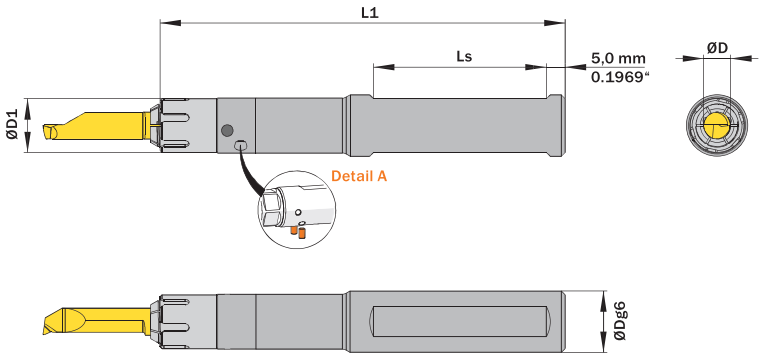
Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
10,0 Nm - 15,0 Nm

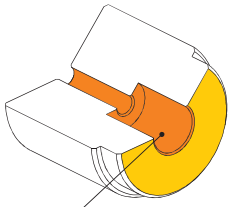
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW HM | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1218**



Entdecken Sie unsere simturn AX Halter „ME“.
Discover our simturn AX toolholder „ME“.



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A07.0016.14.50.ME HM T

ØD mm	ØDg6 mm	ØD1 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	L1 mm	Ls mm	Standard Mutter Standard screw nut	Schlüssel Key	Connectcode www.simtek.com/ccode	
▼ ØD = 6,0 mm										
6,0	16,0	14,0	**A06.0016.14.50.ME HM T**	AZE6	108,0	45,0	A00.K.113.15.14	A00.S.12.122	A06.L | A06.R | A06T	upd
▼ ØD = 7,0 mm										
7,0	16,0	14,0	**A07.0016.14.50.ME HM T**	AZEW	108,0	45,0	A00.K.113.15.14	A00.S.12.122	A07.L | A07.R | A07T	upd

Fortgesetzte Tabelle Continued Table

**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!**

Bestellbeispiel // Order example: **A06.0016.14.50.ME HM T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply

Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank „ME“

Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

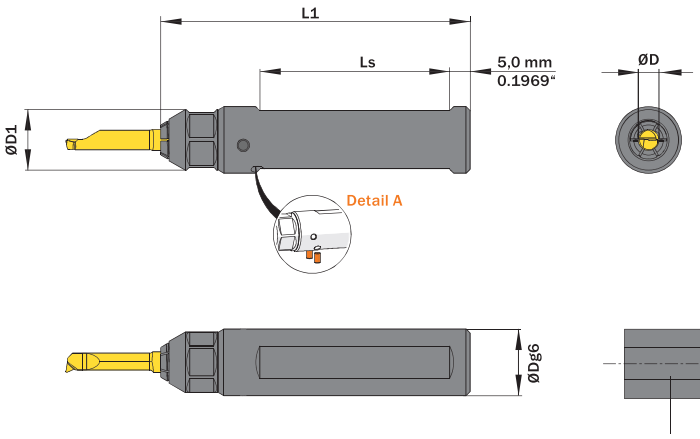
Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1164**

Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.



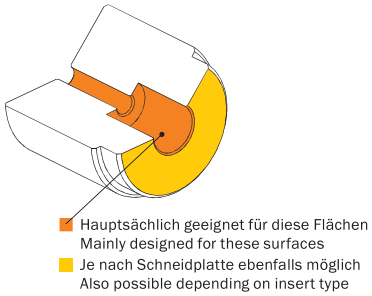


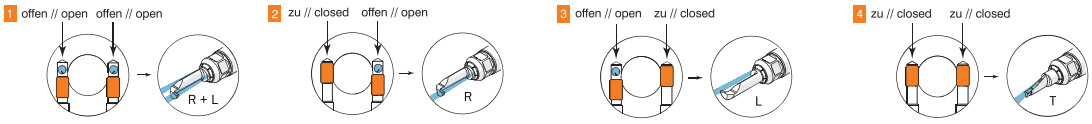
Abbildung zeigt / Drawing shows: A04.0016.ME ST T

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	Ls mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode	
4,0	12,0	**A04.0012.ME ST T**	AY7A	14,5	70,0	42,0	A00.K.14.12.88		
4,0	12,7	**A04.0.500.ME ST T**	A0YH	14,5	70,0	42,0	A00.K.14.12.88		inch
4,0	15,88	**A04.0.625.ME ST T**	AZN2	14,5	75,0	47,0	A00.K.14.12.88		inch
4,0	16,0	**A04.0016.ME ST T**	AY7B	14,5	75,0	47,0	A00.K.14.12.88		
4,0	19,05	**A04.0.750.ME ST T**	AZNH	14,5	110,0	78,0	A00.K.14.12.88	A04.L | A04.R | A04C.L	inch
4,0	20,0	**A04.0020.ME ST T**	AY7C	14,5	90,0	58,0	A00.K.14.12.88	A04C.R | A04T	
4,0	22,0	**A04.0022.ME ST T**	AZJ1	14,5	110,0	80,0	A00.K.14.12.88		
4,0	23,0	**A04.0023.ME ST T**	AZJ2	14,5	110,0	80,0	A00.K.14.12.88		
4,0	25,0	**A04.0025.ME ST T**	AY7D	14,5	110,0	80,0	A00.K.14.12.88		
4,0	25,4	**A04.1.000.ME ST T**	A0YY	14,5	110,0	80,0	A00.K.14.12.88		inch

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well! Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A04.0016.ME ST T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank „ME“

Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

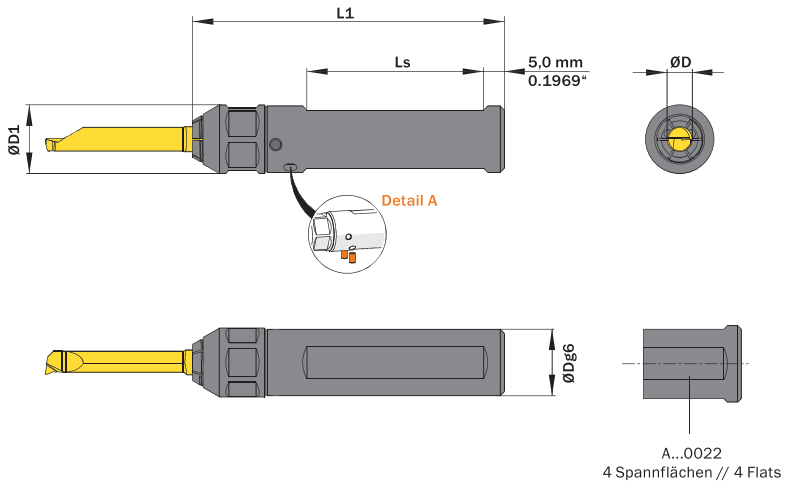
Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

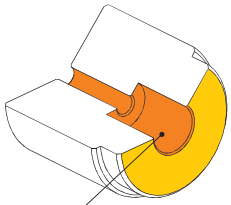
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1195**

Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.





Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

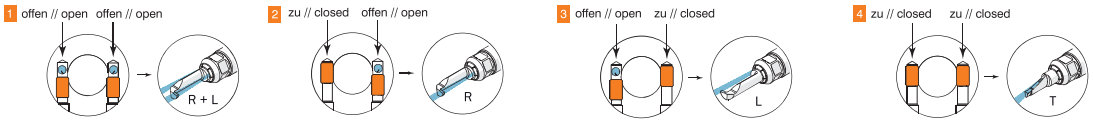
Abbildung zeigt / Drawing shows: A06.0016.ME ST T

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	Ls mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode	
Fortgesetzte Tabelle Continued Table		**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!**							
6,0	12,0	**A06.0012.ME ST T**	AZJ5	16,5	70,0	37,5	A00.K.16.12.108	A06.L|A06.R|A06T	
6,0	12,7	**A06.0.500.ME ST T**	A0YK	16,5	70,0	37,5	A00.K.16.12.108	A06.L|A06.R|A06T	inch
6,0	15,875	**A06.0.625.ME ST T**	AZN4	16,5	75,0	42,5	A00.K.16.12.108	A06.L|A06.R|A06T	inch
6,0	16,0	**A06.0016.ME ST T**	AY7M	16,5	75,0	42,5	A00.K.16.12.108	A06.L|A06.R|A06T	
6,0	19,05	**A06.0.750.ME ST T**	AZNK	16,5	110,0	77,5	A00.K.16.12.108	A06.L|A06.R|A06T	inch
6,0	20,0	**A06.0020.ME ST T**	AY7N	16,5	90,0	57,5	A00.K.16.12.108	A06.L|A06.R|A06T	
6,0	22,0	**A06.0022.ME ST T**	AZJ6	16,5	110,0	77,5	A00.K.16.12.108	A06.L|A06.R|A06T	
6,0	23,0	**A06.0023.ME ST T**	AZJ7	16,5	110,0	77,5	A00.K.16.12.108	A06.L|A06.R|A06T	
6,0	25,0	**A06.0025.ME ST T**	AY7P	16,5	110,0	77,5	A00.K.16.12.108	A06.L|A06.R|A06T	
6,0	25,4	**A06.1.000.ME ST T**	A0ZJ	16,5	110,0	77,5	A00.K.16.12.108	A06.L|A06.R|A06T	inch

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well! Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A06.0016.ME ST T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank „ME“

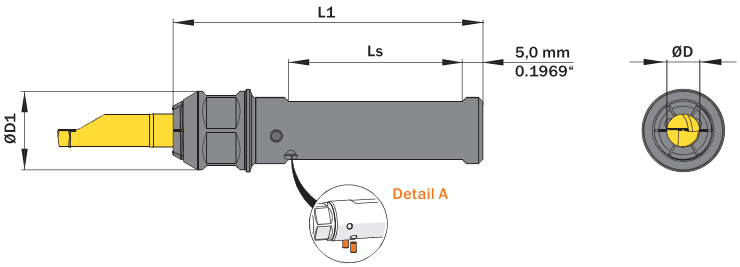
Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

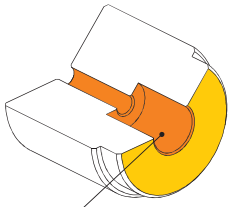
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1194**



Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

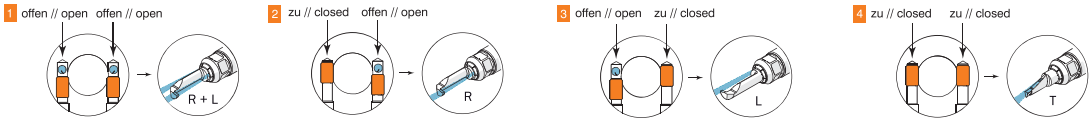
Abbildung zeigt / Drawing shows: A08.0016.ME ST T

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	Ls mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode	
Fortgesetzte Tabelle Continued Table		**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!**							
8,0	15,875	**A08.0.625.ME ST T**	A012	19,0	75,0	42,0	A00.K.19.15.138	A08 | A08T	inch
8,0	16,0	**A08.0016.ME ST T**	AY67	19,0	75,0	42,0	A00.K.19.15.138	A08 | A08T	
8,0	19,05	**A08.0.750.ME ST T**	A013	19,0	110,0	75,0	A00.K.19.15.138	A08 | A08T	inch
8,0	20,0	**A08.0020.ME ST T**	AY7U	19,0	90,0	55,0	A00.K.19.15.138	A08 | A08T	
8,0	25,0	**A08.0025.ME ST T**	AY7V	19,0	110,0	75,0	A00.K.19.15.138	A08 | A08T	
8,0	25,4	**A08.1.000.ME ST T**	A014	19,0	110,0	75,0	A00.K.19.15.138	A08 | A08T	inch

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well! **Fortgesetzte Tabelle Continued Table**

Bestellbeispiel // Order example: **A08.0016.ME ST T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank „ME“

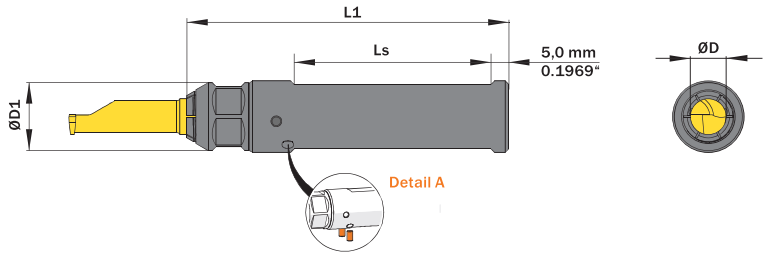
Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

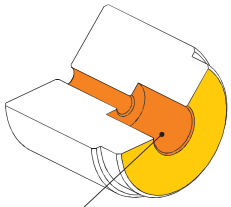
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1193**



Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A10.0020.ME ST T

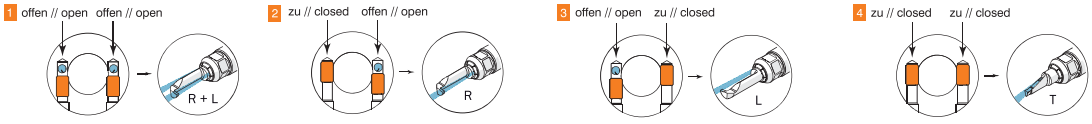
ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	Ls mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode	
10,0	19,05	**A10.0.750.ME ST T**	AZUE	19,0	110,0	75,0	A00.K.19.15.138	A10.L|A10.R|A10T	inch
10,0	20,0	**A10.0020.ME ST T**	AY7W	19,0	90,0	55,0	A00.K.19.15.138	A10.L|A10.R|A10T	
10,0	25,0	**A10.0025.ME ST T**	AY7X	19,0	110,0	75,0	A00.K.19.15.138	A10.L|A10.R|A10T	
10,0	25,4	**A10.1.000.ME ST T**	A015	19,0	110,0	75,0	A00.K.19.15.138	A10.L|A10.R|A10T	inch

Fortgesetzte Tabelle Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

Bestellbeispiel // Order example: **A10.0020.ME ST T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



simturnAX
SIMTEK small part machining type AX

Klemmhalter, Innenbearbeitung, Rundschaft, „ME“

Rundschaft aus Hartmetall, besonders geeignet zur Erhöhung der möglichen Auskragung mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, Round Shank „ME“

Carbide round shank, suitable for extending the overall tool reach equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

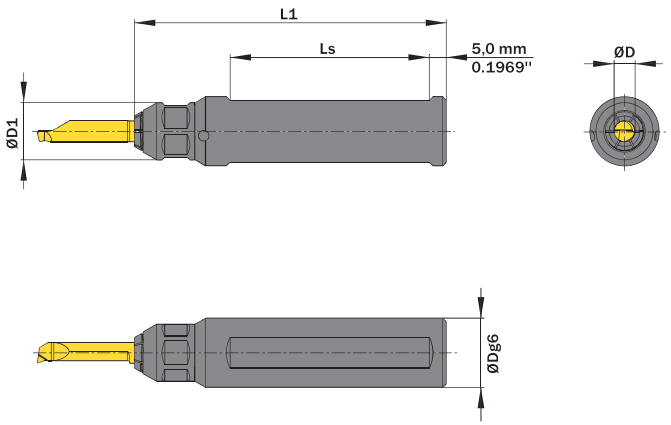
Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

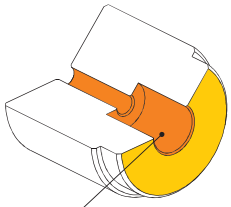
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1276**

Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.





Hauptsächlich geeignet für diese Flächen
Mainly designed for these Surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDg6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	Ls mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode	
8,0	15,875	**A08.0.625.ME IC**	A10N	19,0	75,0	42,0	A00.K.19.15.138	A08T	inch
8,0	16,0	**A08.0016.ME IC**	A10Q	19,0	75,0	42,0	A00.K.19.15.138	A08T	
8,0	19,05	**A08.0.750.ME IC**	A10P	19,0	110,0	75,0	A00.K.19.15.138	A08T	inch
8,0	20,0	**A08.0020.ME IC**	A10S	19,0	110,0	75,0	A00.K.19.15.138	A08T	
8,0	22,0	**A08.0022.ME IC**	A2TF	19,0	110,0	75,0	A00.K.19.15.138	A08T	
8,0	25,0	**A08.0025.ME IC**	A10T	19,0	110,0	75,0	A00.K.19.15.138	A08T	
8,0	25,4	**A08.1.000.ME IC**	A10U	19,0	110,0	75,0	A00.K.19.15.138	A08T	inch

Bestellbeispiel // Order example: **A08.0016.ME IC**

Für Individual-Schneidwerkzeuge auch ab A04 erhältlich.
For customized cutting tools also available as of size A04.

Klemmhalter, Innenbearbeitung

SIMTEK Trägerwerkzeug mit Polygonschaft aus Stahl nach ISO 26623 mit unserem neuen ME-Spannprinzip. Das ME-Spannprinzip bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications

SIMTEK toolholder with polygon shank according to ISO 26623 with our new ME-clamping-system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1199**

Entdecken Sie unsere simturn AX Halter „ME". Discover our simturn AX toolholder „ME".

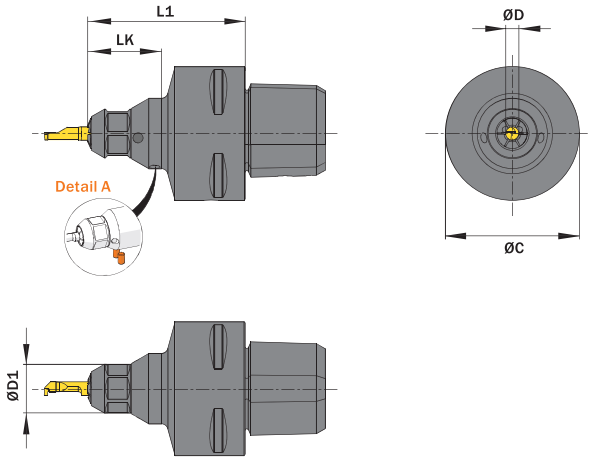
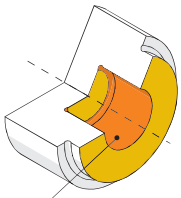


Abbildung zeigt / Drawing shows: A04.00C4.05.ME T

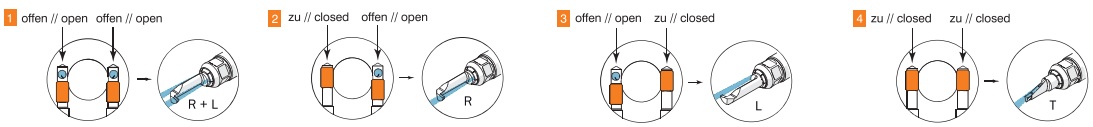


Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Polygonschaftgröße Polygon shank size	ØD mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	ØC mm	L1 mm	LK mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode	
▼ ØD = 4,0 mm										
C3	4,0	**A04.00C3.00.ME T**	A2PJ	14,5	40,0	67,0	30,0	A00.K.14.12.88	A04.L | A04.R | A04C.L	upd
C4	4,0	**A04.00C4.00.ME T**	AZFD	14,5	40,0	47,0	22,0	A00.K.14.12.88	A04C.R | A04T	upd
▼ ØD = 5,0 mm										
C3	5,0	**A05.00C3.00.ME T**	A2G0	14,5	40,0	67,0	30,0	A00.K.14.12.88	A05.L | A05.R | A05T	upd
C4	5,0	**A05.00C4.00.ME T**	AZUW	14,5	40,0	47,0	23,5	A00.K.14.12.88	A05.L | A05.R | A05T	upd
▼ ØD = 6,0 mm										
C3	6,0	**A06.00C3.00.ME T**	A1QY	16,5	40,0	67,0	30,0	A00.K.16.12.108	A05.L | A06.R | A06T	upd
C4	6,0	**A06.00C4.00.ME T**	A45B	14,5	40,0	47,0	30,0	A00.K.16.12.108	A06.L | A06.R | A06T	new

Bestellbeispiel // Order example: **A04.00C4.00.ME T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Klemmhalter, Innenbearbeitung, VDI, „ME“

Klemmhalter VDI-Aufnahme, mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, VDI, „ME“

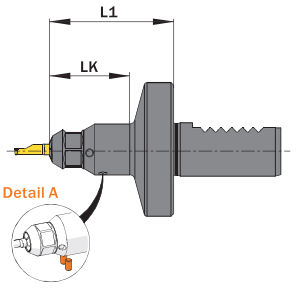
Toolholder with VDI-Fixation, equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

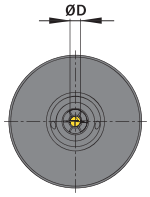
Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

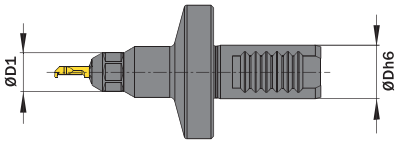
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

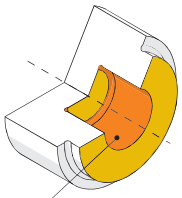
Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1224**







Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.



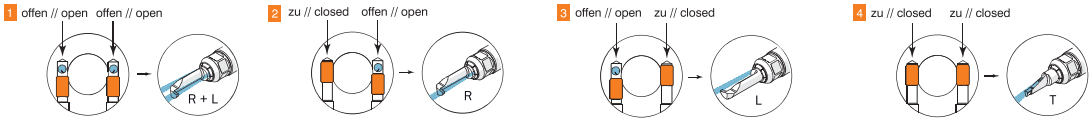
Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDh6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	LK mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode
▼ ØDh6 = 16,0 mm								
4,0	16,0	**A04.VD16.ME T**	AZV2	14,5	41,5	30,0	A00.K.14.12.88	A04.L|A04.R|A04C.L|A04C.R|A04T
5,0	16,0	**A05.VD16.ME T**	AZV9	14,5	41,5	30,0	A00.K.14.12.88	A05.L|A05.R|A05T
6,0	16,0	**A06.VD16.ME T**	AZWG	16,5	41,5	30,0	A00.K.16.12.108	A06.L|A06.R|A06T
▼ ØDh6 = 20,0 mm								
4,0	20,0	**A04.VD20.ME T**	AZV4	14,5	46,5	30,0	A00.K.14.12.88	A04.L|A04.R|A04C.L|A04C.R|A04T
5,0	20,0	**A05.VD20.ME T**	AZWA	14,5	46,5	30,0	A00.K.14.12.88	A05.L|A05.R|A05T
6,0	20,0	**A06.VD20.ME T**	AZWJ	16,5	46,5	30,0	A00.K.16.12.108	A06.L|A06.R|A06T
▼ ØDh6 = 25,0 mm								
4,0	25,0	**A04.VD25.ME T**	AF3W	14,5	52,0	30,0	A00.K.14.12.88	A04.L|A04.R|A04C.L|A04C.R|A04T
5,0	25,0	**A05.VD25.ME T**	AZWC	14,5	52,0	30,0	A00.K.14.12.88	A05.L|A05.R|A05T
6,0	25,0	**A06.VD25.ME T**	AJYQ	16,5	52,0	30,0	A00.K.16.12.108	A06.L|A06.R|A06T
▼ ØDh6 = 30,0 mm								
4,0	30,0	**A04.VD30.ME T**	AATY	14,5	52,0	30,0	A00.K.14.12.88	A04.L|A04.R|A04C.L|A04C.R|A04T
5,0	30,0	**A05.VD30.ME T**	AZWE	14,5	52,0	30,0	A00.K.14.12.88	A05.L|A05.R|A05T
6,0	30,0	**A06.VD30.ME T**	AZWN	16,5	52,0	30,0	A00.K.16.12.108	A06.L|A06.R|A06T

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well!
Fortgesetzte Tabelle Continued Table ▶

Bestellbeispiel // Order example: **A04.VD20.ME T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Klemmhalter, Innenbearbeitung, VDI, „ME“

Klemmhalter VDI-Aufnahme, mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, VDI, „ME“

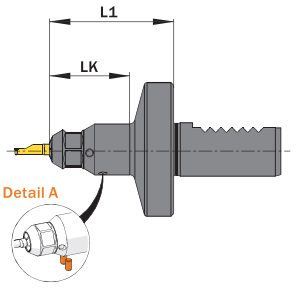
Toolholder with VDI-Fixation, equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

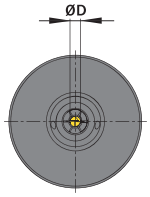
Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

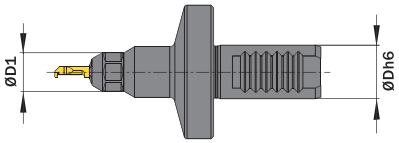
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

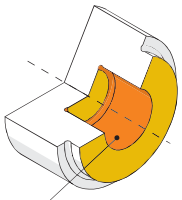
Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1225**







Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDh6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	LK mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode
▼ ØDh6 = 16,0 mm								
7,0	16,0	**A07.VD16.ME T**	AZWQ	16,5	41,5	30,0	A00.K.16.12.108	A07.L|A07.R|A07T
8,0	16,0	**A08.VD16.ME T**	AZWZ	19,0	41,5	30,0	A00.K.19.15.138	A08|A08T
10,0	16,0	**A10.VD16.ME T**	AZW6	19,0	41,5	30,0	A00.K.19.15.138	A10.L|A10.R|A10T
▼ ØDh6 = 20,0 mm								
7,0	20,0	**A07.VD20.ME T**	AZWT	16,5	46,5	30,0	A00.K.16.12.108	A07.L|A07.R|A07T
8,0	20,0	**A08.VD20.ME T**	AZW1	19,0	46,5	30,0	A00.K.19.15.138	A08|A08T
10,0	20,0	**A10.VD20.ME T**	AC43	19,0	46,5	30,0	A00.K.19.15.138	A10.L|A10.R|A10T
▼ ØDh6 = 25,0 mm								
7,0	25,0	**A07.VD25.ME T**	AZWV	16,5	52,0	30,0	A00.K.16.12.108	A07.L|A07.R|A07T
8,0	25,0	**A08.VD25.ME T**	AD86	19,0	52,0	30,0	A00.K.19.15.138	A08|A08T
10,0	25,0	**A10.VD25.ME T**	ACSB	19,0	52,0	30,0	A00.K.19.15.138	A10.L|A10.R|A10T
▼ ØDh6 = 30,0 mm								
7,0	30,0	**A07.VD30.ME T**	AZWX	16,5	52,0	30,0	A00.K.16.12.108	A07.L|A07.R|A07T
8,0	30,0	**A08.VD30.ME T**	AZW3	19,0	52,0	30,0	A00.K.19.15.138	A08|A08T
10,0	30,0	**A10.VD30.ME T**	AZXA	19,0	52,0	30,0	A00.K.19.15.138	A10.L|A10.R|A10T

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

Bestellbeispiel // Order example: **A07.VD20.ME T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply

Klemmhalter, Innenbearbeitung, VDI, „ME“, über Kopf

Klemmhalter VDI-Aufnahme, mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität.

Toolholder, Internal Applications, VDI, „ME“, Upside down

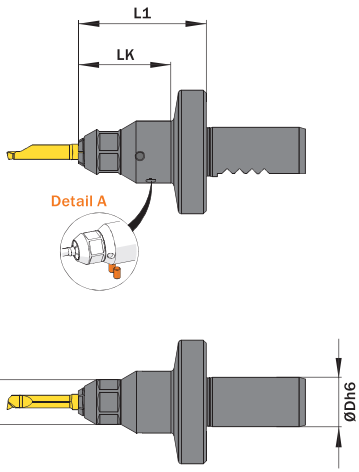
Toolholder with VDI-Fixation, equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability.

Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

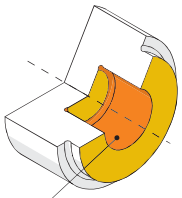
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1235**



Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.



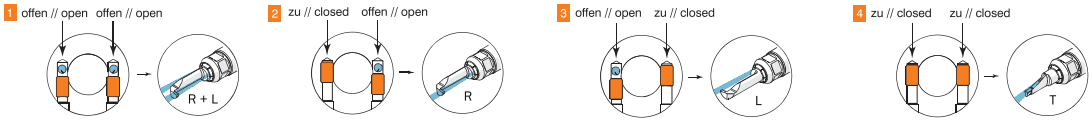
Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDh6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	LK mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode
▼ **Standard Mutter // Standard screw nut = A00.K.14.12.88**								
4,0	16,0	**A04.VD16.B.ME T**	AZV3	14,5	41,5	30,0	A00.K.14.12.88	A04.R|A04C.R|A04T
4,0	20,0	**A04.VD20.B.ME T**	AZV5	14,5	46,5	30,0	A00.K.14.12.88	A04.R|A04C.R|A04T
4,0	25,0	**A04.VD25.B.ME T**	AZV6	14,5	52,0	30,0	A00.K.14.12.88	A04.R|A04C.R|A04T
4,0	30,0	**A04.VD30.B.ME T**	AZV7	14,5	52,0	30,0	A00.K.14.12.88	A04.R|A04C.R|A04T
5,0	16,0	**A05.VD16.B.ME T**	AZUX	14,5	41,5	30,0	A00.K.14.12.88	A05.R|A05T
5,0	20,0	**A05.VD20.B.ME T**	AZWB	14,5	46,5	30,0	A00.K.14.12.88	A05.R|A05T
5,0	25,0	**A05.VD25.B.ME T**	AZWD	14,5	52,0	30,0	A00.K.14.12.88	A05.R|A05T
5,0	30,0	**A05.VD30.B.ME T**	AZWF	14,5	52,0	30,0	A00.K.14.12.88	A05.R|A05T
▼ **Standard Mutter // Standard screw nut = A00.K.16.12.108**								
6,0	16,0	**A06.VD16.B.ME T**	AZWH	16,5	41,5	30,0	A00.K.16.12.108	A06.R|A06T
6,0	20,0	**A06.VD20.B.ME T**	AZWK	16,5	46,5	30,0	A00.K.16.12.108	A06.R|A06T
6,0	25,0	**A06.VD25.B.ME T**	AZWM	16,5	52,0	30,0	A00.K.16.12.108	A06.R|A06T
6,0	30,0	**A06.VD30.B.ME T**	AZWP	16,5	52,0	30,0	A00.K.16.12.108	A06.R|A06T

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!
Fortgesetzte Tabelle Continued Table ▶

Bestellbeispiel // Order example: **A04.VD20.B.ME T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



simturn AX
SIMTEK small part machining type AX

Klemmhalter, Innenbearbeitung, VDI, „ME“, über Kopf

Klemmhalter VDI-Aufnahme, mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, VDI, „ME“, Upside Down

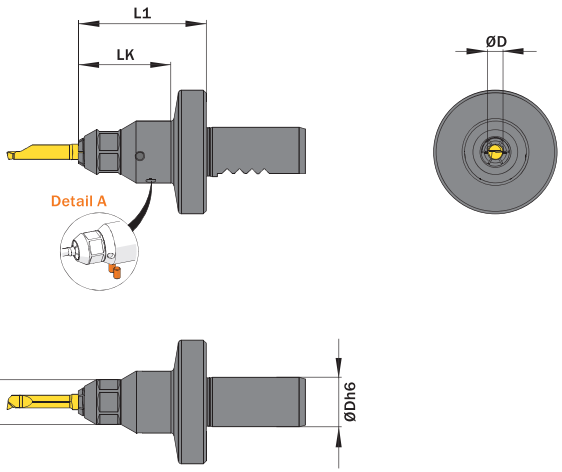
Toolholder with VDI-Fixation, equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

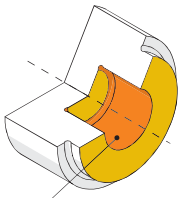
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1236**



Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.

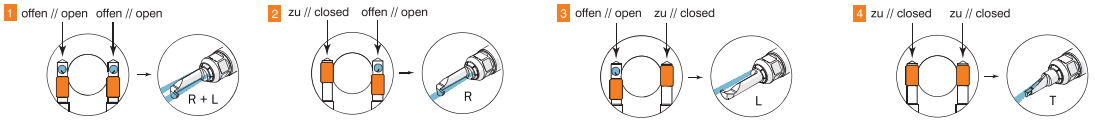


Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDh6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	L1 mm	LK mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode
Fortgesetzte Tabelle Continued Table		**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!**						
▼ ØDh6 = 16,0 mm								
7,0	16,0	**A07.VD16.B.ME T**	AZWS	16,5	41,5	30,0	A00.K.16.12.108	A07.R|A07T
8,0	16,0	**A08.VD16.B.ME T**	AZW0	19,0	41,5	30,0	A00.K.19.15.138	A08|A08T
10,0	16,0	**A10.VD16.B.ME T**	AZW7	19,0	41,5	30,0	A00.K.19.15.138	A10.R|A10T
▼ ØDh6 = 20,0 mm								
7,0	20,0	**A07.VD20.B.ME T**	AZWU	16,5	46,5	30,0	A00.K.16.12.108	A07.R|A07T
8,0	20,0	**A08.VD20.B.ME T**	AZW2	19,0	46,5	30,0	A00.K.19.15.138	A08|A08T
10,0	20,0	**A10.VD20.B.ME T**	AZW8	19,0	46,5	30,0	A00.K.19.15.138	A10.R|A10T
▼ ØDh6 = 25,0 mm								
7,0	25,0	**A07.VD25.B.ME T**	AZWW	16,5	52,0	30,0	A00.K.16.12.108	A07.R|A07T
8,0	25,0	**A08.VD25.B.ME T**	AZW4	19,0	52,0	30,0	A00.K.19.15.138	A08|A08T
10,0	25,0	**A10.VD25.B.ME T**	AZW9	19,0	52,0	30,0	A00.K.19.15.138	A10.R|A10T
▼ ØDh6 = 30,0 mm								
7,0	30,0	**A07.VD30.B.ME T**	AZWY	16,5	52,0	30,0	A00.K.16.12.108	A07.R|A07T
8,0	30,0	**A08.VD30.B.ME T**	AZW5	19,0	52,0	30,0	A00.K.19.15.138	A08|A08T
10,0	30,0	**A10.VD30.B.ME T**	AZXB	19,0	52,0	30,0	A00.K.19.15.138	A10.R|A10T

Bestellbeispiel // Order example: **A07.VD20.B.ME T**

Detail A | **1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply**



Kleinteilebearbeitung // Small Part Machining
simturn AX > Trägerwerkzeug // Toolholder

simturn AX
SIMTEK small part machining type AX

Höhenverstellbare Kassette, für Rückseitenbearbeitungen, „ME“

Kassette für höhenverstellbare Rückseitenbearbeitung auf Grundhaltern-Typ TOG der Marke precium, mit unserem neuen ME-Spannprinzip. Das ME-Spannsystem bietet kraftschlüssiges Spannen und dadurch optimale Präzision und Stabilität. Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Height-Adjustable Cassette for back operations, „ME“

Cassette for height-adjustable back operations tools. Compatible to TOG-System by precium, equipped with our brand new ME-clamping system. The ME-system provides force-fitted clamping along with higher precision and stability. Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
15,0 Nm - 25,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137), T02 (Seite/Page 138)

TW ST | ME | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1221**

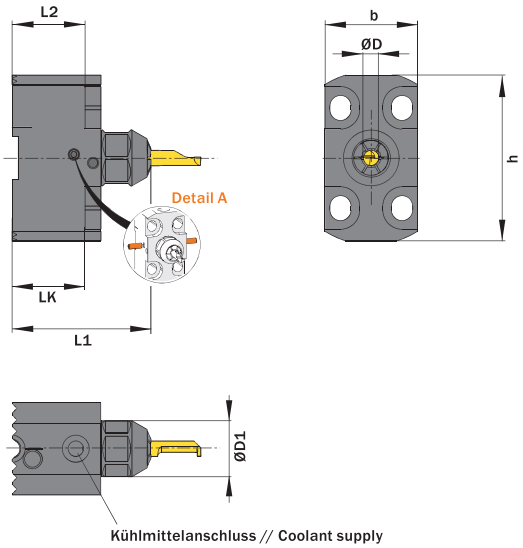


Abbildung zeigt / Drawing shows: TOG.K.A04.A1.ME T

Entdecken Sie unsere simturn AX Halter „ME“. Discover our simturn AX toolholder „ME“.

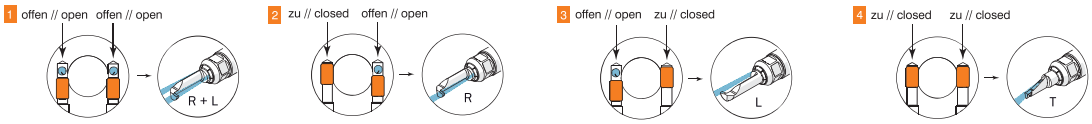
Mehr Informationen unter www.precium.de
More information on www.precium.de

Abbildung ähnlich // Illustration only

ØD mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	b mm	ØD1 mm	h mm	L1 mm	L2 mm	LK mm	Standard Mutter Standard screw nut	Connectcode www.simtek.com/ccode
4,0	**TOG.K.A04.A1.ME T**	AZMX	24,0	14,5	43,0	36,0	18,9	18,9	A00.K.14.12.88	A04.R | A04C.R | A04T
5,0	**TOG.K.A05.A1.ME T**	AZMY	24,0	14,5	43,0	39,5	18,9	18,9	A00.K.14.12.88	A05.R | A05T
6,0	**TOG.K.A06.A1.ME T**	AZMZ	24,0	16,5	43,0	39,5	18,9	18,9	A00.K.16.12.108	A06.R | A06T

Bestellbeispiel // Order example: **TOG.K.A04.A1.ME T**

Detail A | **1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply**



Klemmhalter, Innenbearbeitung, Quadratschaft

90 Grad gekröpfte Ausführung.

Toolholder, Internal Applications, Square Shank

90 degree cranked style.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST R Legende Legend 139

Scan QR-Code Oder besuchen Sie // Or Visit **www.simtek.info/cp/1026**

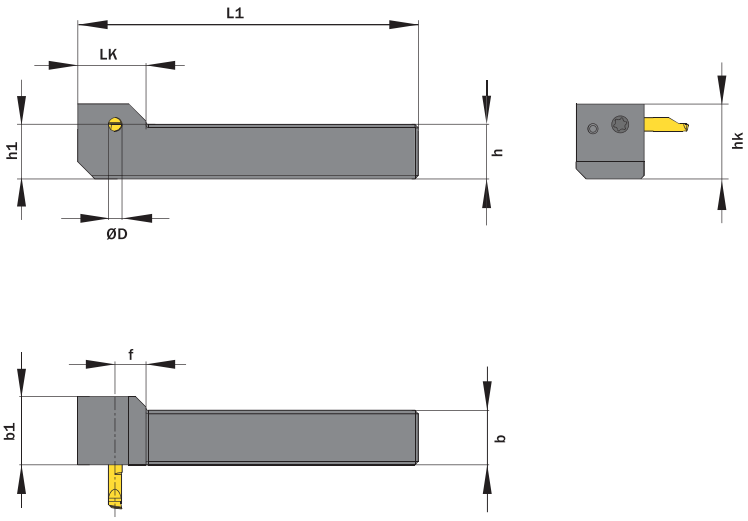
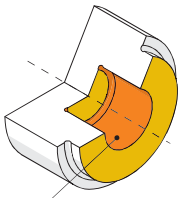


Abbildung zeigt / Drawing shows: A04.1616.G.100 R



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	h mm	b mm	L1 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	b1 mm	f mm	hk mm	h1 mm	LK mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
▼ ØD = 4,0 mm														
4,0	12,0	12,0	80,0	**A04.1212.G.080 R/L**	R AW2V L AW2U	20,0	9,0	18,0	12,0	20,0	A M6x7,5 T15F	T15F	R A04.R | A04C.R L A04.L | A04C.L	
4,0	16,0	16,0	100,0	**A04.1616.G.100 R/L**	R AW4E L AW2W	20,0	9,0	22,0	16,0	20,0	A M6x7,5 T15F	T15F	R A04.R | A04C.R L A04.L | A04C.L	
▼ ØD = 5,0 mm														
5,0	12,7	12,7	80,0	**A05.0.500.G.080 R**	A5AV	25,0	9,0	18,0	12,7	20,0	A M6x7,5 T15F	T15F	A05.R	new inch
5,0	15,875	15,875	100,0	**A05.0.625.G.100 R**	A5AX	25,0	9,0	22,0	15,9	20,0	A M6x7,5 T15F	T15F	A05.R	new inch
5,0	12,0	12,0	80,0	**A05.1212.G.080 R/L**	R AW2Y L AW2X	25,0	9,0	18,0	12,0	20,0	A M6x7,5 T15F	T15F	R A05.R L A05.L	
5,0	16,0	16,0	100,0	**A05.1616.G.100 R/L**	R AW20 L AW2Z	25,0	9,0	22,0	16,0	20,0	A M6x7,5 T15F	T15F	R A05.R L A05.L	
▼ ØD = 6,0 mm														
6,0	12,0	12,0	80,0	**A06.1212.G.080 R/L**	R AW22 L AW21	25,0	9,0	18,0	12,0	20,0	A M6x7,5 T15F	T15F	R A06.R L A06.L	
6,0	16,0	16,0	100,0	**A06.1616.G.100 R/L**	R AW24 L AW23	25,0	9,0	22,0	16,0	20,0	A M6x7,5 T15F	T15F	R A06.R L A06.L	
▼ ØD = 7,0 mm														
7,0	12,0	12,0	80,0	**A07.1212.G.080 R/L**	R AW26 L AW25	25,0	9,0	18,0	12,0	20,0	A M6x7,5 T15F	T15F	R A07.R L A07.L	
7,0	16,0	16,0	100,0	**A07.1616.G.100 R/L**	R AW28 L AW27	25,0	9,0	22,0	16,0	20,0	A M6x7,5 T15F	T15F	R A07.R L A07.L	

Bestellbeispiel // Order example: **A04.1616.G.100 R** (R = Rechte Ausführung // Right hand version)

Klemmhalter, Innenbearbeitung, Quadratschaft

Quadratischer Schaft für die Innenbearbeitung.

Toolholder, Internal Applications, Square Shank

Square shank for internal applications.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST Legende Legend **139**

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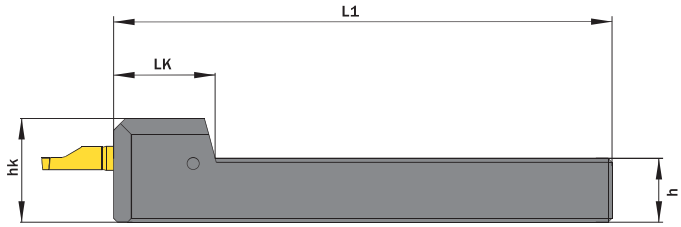

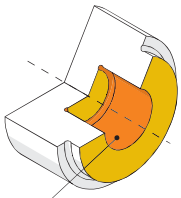

Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A06.1616

ØD mm	h mm	b mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h1 mm	hk mm	L1 mm	LK mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
▼ ØD = 4,0 mm												
4,0	12,7	12,7	**A04.0.500.S**	AJ10	12,7	22,0	100,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	inch
4,0	15,875	15,875	**A04.0.625.S**	ACQ9	15,88	25,0	125,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	inch
4,0	19,05	19,05	**A04.0.750.S**	AHP1	19,05	28,0	125,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	inch
4,0	25,4	25,4	**A04.1.000.S**	AT9S	25,4	34,0	150,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	inch
4,0	10,0	10,0	**A04.1010**	ACXN	10,0	19,0	100,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	
4,0	12,0	12,0	**A04.1212**	AF1Y	12,0	21,0	100,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	
4,0	16,0	16,0	**A04.1616**	AC69	16,0	25,0	125,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	
4,0	20,0	20,0	**A04.2020**	AD4F	20,0	29,0	125,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	
4,0	25,0	25,0	**A04.2525**	ATZG	25,0	34,0	150,0	19,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	
▼ ØD = 5,0 mm												
5,0	12,7	12,7	**A05.0.500.S**	AAPM	12,7	22,5	100,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	inch
5,0	15,875	15,875	**A05.0.625.S**	ANNQ	15,88	25,5	125,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	inch
5,0	19,05	19,05	**A05.0.750.S**	ANWK	19,05	28,5	125,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	inch
5,0	25,4	25,4	**A05.1.000.S**	ATZP	25,4	34,5	150,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	inch
5,0	10,0	10,0	**A05.1010**	AMKZ	10,0	19,5	100,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	
5,0	12,0	12,0	**A05.1212**	ABNX	12,0	21,5	100,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	
5,0	16,0	16,0	**A05.1616**	AJYG	16,0	25,5	125,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	
5,0	20,0	20,0	**A05.2020**	AF6C	20,0	29,5	125,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	
5,0	25,0	25,0	**A05.2525**	ATZH	25,0	34,5	150,0	25,0	A M6x7,5 T15F	T15F	A05.L | A05.R	

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle
Continued Table

Bestellbeispiel // Order example: **A05.2020**

Klemmhalter, Innenbearbeitung, Quadratschaft

Quadratischer Schaft für die Innenbearbeitung.

Toolholder, Internal Applications, Square Shank

Square shank for internal applications.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST Legende Legend **139**

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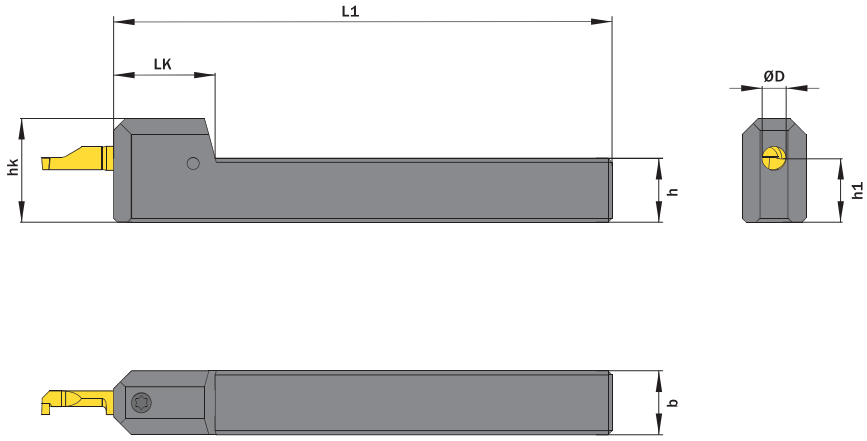
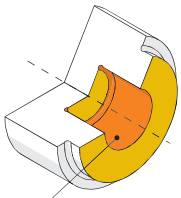


Abbildung zeigt / Drawing shows: A06.1616



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	h mm	b mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h1 mm	hk mm	L1 mm	LK mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
Fortgesetzte Tabelle Continued Table			**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!**									
▼ ØD = 6,0 mm												
6,0	12,7	12,7	**A06.0.500.S**	AD05	12,7	23,0	100,0	26,0	A M6x7,5 T15F	T15F	A06.L|A06.R	inch
6,0	15,875	15,875	**A06.0.625.S**	AJQH	15,88	26,0	125,0	25,5	A M6x7,5 T15F	T15F	A06.L|A06.R	inch
6,0	19,05	19,05	**A06.0.750.S**	AF15	19,05	29,0	125,0	25,5	A M6x7,5 T15F	T15F	A06.L|A06.R	inch
6,0	25,4	25,4	**A06.1.000.S**	ATZN	25,4	35,0	150,0	25,5	A M6x7,5 T15F	T15F	A06.L|A06.R	inch
6,0	12,0	12,0	**A06.1212**	AA3P	12,0	22,0	100,0	26,0	A M6x7,5 T15F	T15F	A06.L|A06.R	
6,0	16,0	16,0	**A06.1616**	AKPT	16,0	26,0	125,0	25,5	A M6x7,5 T15F	T15F	A06.L|A06.R	
6,0	20,0	20,0	**A06.2020**	ANFN	20,0	30,0	125,0	25,5	A M6x7,5 T15F	T15F	A06.L|A06.R	
6,0	25,0	25,0	**A06.2525**	ATZJ	25,0	35,0	150,0	25,5	A M6x7,5 T15F	T15F	A06.L|A06.R	
▼ ØD = 7,0 mm												
7,0	15,875	15,875	**A07.0.625.S**	AC7G	15,88	26,5	125,0	26,5	A M6x7,5 T15F	T15F	A07.L|A07.R	inch
7,0	19,05	19,05	**A07.0.750.S**	AKF3	19,05	29,5	125,0	26,5	A M6x7,5 T15F	T15F	A07.L|A07.R	inch
7,0	25,4	25,4	**A07.1.000.S**	ATZM	25,4	35,5	150,0	26,5	A M6x7,5 T15F	T15F	A07.L|A07.R	inch
7,0	16,0	16,0	**A07.1616**	AFAZ	16,0	26,5	125,0	26,5	A M6x7,5 T15F	T15F	A07.L|A07.R	
7,0	20,0	20,0	**A07.2020**	AF1G	20,0	30,5	125,0	26,5	A M6x7,5 T15F	T15F	A07.L|A07.R	
7,0	25,0	25,0	**A07.2525**	ATZK	25,0	35,5	150,0	26,5	A M6x7,5 T15F	T15F	A07.L|A07.R	

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite! Related Items can be found on the following page as well! Fortgesetzte Tabelle Continued Table

Bestellbeispiel // Order example: **A06.2020**

Klemmhalter, Innenbearbeitung, Quadratschaft

Quadratischer Schaft für die Innenbearbeitung.

Toolholder, Internal Applications, Square Shank

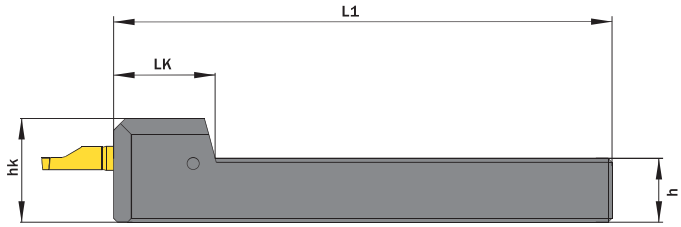
Square shank for internal applications.

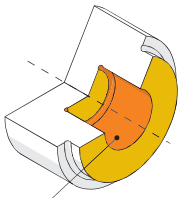
Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST Legende Legend **139**

Scan **QR-Code** Oder besuchen Sie // Or Visit **www.simtek.info/cp/1062**





Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A06.1616

ØD mm	h mm	b mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	h1 mm	hk mm	L1 mm	LK mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
▼ ØD = 8,0 mm												
8,0	15,875	15,875	**A08.0.625.S**	AFE2	15,88	27,0	125,0	32,5	A M6x7,5 T15F	T15F	A08 | A08T	inch
8,0	19,05	19,05	**A08.0.750.S**	AKVD	19,05	30,0	125,0	32,5	A M6x7,5 T15F	T15F	A08 | A08T	inch
8,0	25,4	25,4	**A08.1.000.S**	AT9T	25,4	36,0	150,0	32,5	A M6x7,5 T15F	T15F	A08 | A08T	inch
8,0	16,0	16,0	**A08.1616**	AGKM	16,0	27,0	125,0	32,5	A M6x7,5 T15F	T15F	A08 | A08T	
8,0	20,0	20,0	**A08.2020**	ABBG	20,0	31,0	125,0	32,5	A M6x7,5 T15F	T15F	A08 | A08T	
8,0	25,0	25,0	**A08.2525**	AT9P	25,0	36,0	150,0	32,5	A M6x7,5 T15F	T15F	A08 | A08T	
▼ ØD = 10,0 mm												
10,0	19,05	19,05	**A10.0.750.S**	ANCN	19,05	31,0	125,0	34,5	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	inch
10,0	25,4	25,4	**A10.1.000.S**	AT9U	25,4	37,0	150,0	34,5	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	inch
10,0	20,0	20,0	**A10.2020**	APC9	20,0	32,0	125,0	34,5	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	
10,0	25,0	25,0	**A10.2525**	AT9Q	25,0	37,0	150,0	34,5	A M6x7,5 T15F	T15F	A10.L | A10.R | A10T	

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

Bestellbeispiel // Order example: **A10.2020**

Klemmhalter, Innenbearbeitung, Gekröpft

Gekröpfte Ausführung für passende Langdrehautomaten und Mehrspindler.

Toolholder, Internal Applications, Cranked

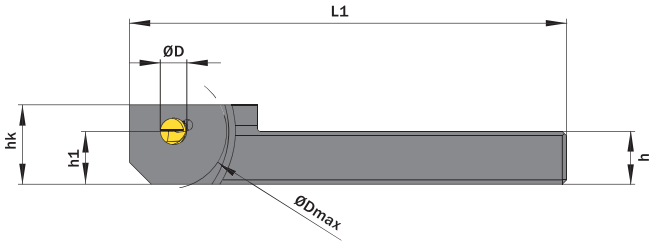
Cranked toolholder for swiss type machines.

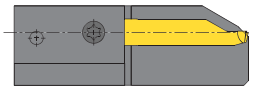
Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

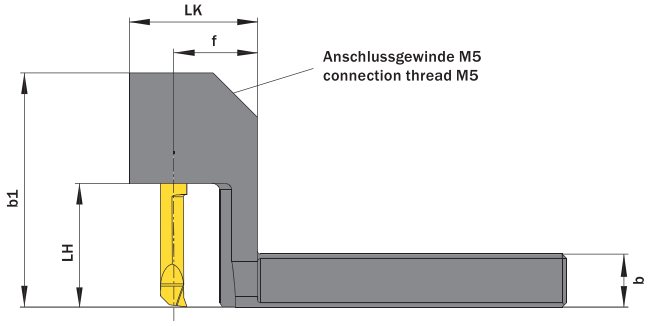
Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

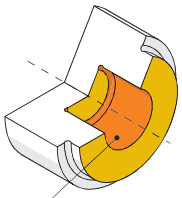
TW ST | R | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/744**









Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	h mm	b mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	b1 mm	ØDmax mm	f mm	hk mm	h1 mm	L1 mm	LK mm	LH mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
4,0	9,525	9,525	**A04.0.375.10 R/L**	R A5U3 L A5U5	36,5	26,0	19,0	16,0	9,52	99,0	29,0	13,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	new inch
4,0	9,525	9,525	**A04.0.375.15 R/L**	R AC1Z L AMDE	36,5	26,0	19,0	16,0	9,52	99,0	29,0	18,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	inch
4,0	12,7	12,7	**A04.0.500.10 R**	A235	31,5	26,0	19,0	19,0	12,7	99,0	29,0	13,0	A M6x7,5 T15F	T15F	A04.R|A04C.R	new inch
4,0	12,7	12,7	**A04.0.500.15 R/L**	R AB49 L AD3A	36,5	26,0	19,0	19,0	12,7	99,0	29,0	18,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	inch
4,0	8,0	8,0	**A04.0808.10 R/L**	R APYN L AA2M	31,5	26,0	19,0	14,0	8,0	99,0	29,0	13,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	
4,0	8,0	8,0	**A04.0808.15 R/L**	R AF3M L AKCJ	36,5	26,0	19,0	14,0	8,0	99,0	29,0	18,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	
4,0	10,0	10,0	**A04.1010.10 R/L**	R ANAT L AE0P	31,5	26,0	19,0	16,0	10,0	99,0	29,0	13,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	
4,0	10,0	10,0	**A04.1010.15 R/L**	R AF2T L AAX5	36,5	26,0	19,0	16,0	10,0	99,0	29,0	18,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	
4,0	12,0	12,0	**A04.1212.10 R/L**	R AHFU L ANE7	31,5	26,0	19,0	18,0	12,0	99,0	29,0	13,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	
4,0	12,0	12,0	**A04.1212.15 R/L**	R AFNB L AEEP	36,5	26,0	19,0	18,0	12,0	99,0	29,0	18,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	
4,0	16,0	16,0	**A04.1616.15 R/L**	R ABWP L AHM3	36,5	36,0	24,0	22,0	16,0	104,0	34,0	18,0	A M6x7,5 T15F	T15F	R A04.R|A04C.R L A04.L|A04C.L	

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle
Continued Table

Bestellbeispiel // Order example: **A04.1616.15 R** (R = Rechte Ausführung // Right hand version)

Klemmhalter, Innenbearbeitung, Gekröpft

Gekröpfte Ausführung für passende Langdrehautomaten und Mehrspindler.

Toolholder, Internal Applications, Cranked

Cranked toolholder for swiss type machines.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | R | Legende Legend 139

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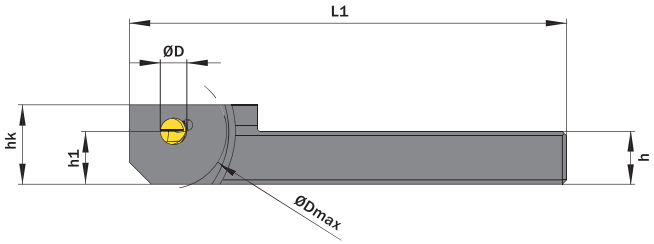

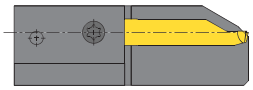

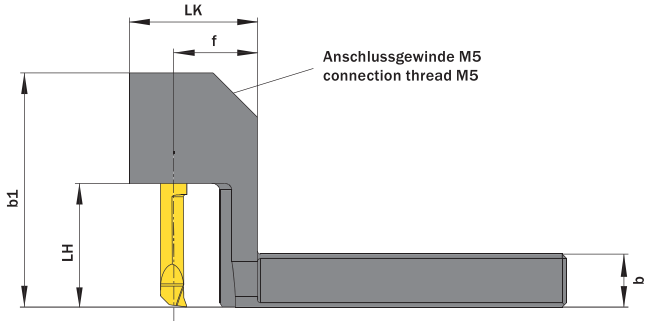

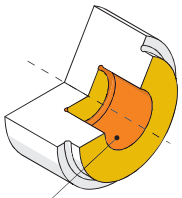

Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	h mm	b mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	b1 mm	ØDmax mm	f mm	hk mm	h1 mm	L1 mm	LK mm	LH mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode			
▼ ØD = 5,0 mm																		
5,0	9,525	9,525	**A05.0.375.20 R/L**	R AM2V L ANTD	48,0	26,0	19,0	16,0	9,52	99,0	29,0	23,0	A M6x7,5 T15F	T15F	R A05.R	L A05.L	inch	
5,0	12,7	12,7	**A05.0.500.20 R/L**	R AE71 L AEMY	48,0	26,0	19,0	19,0	12,7	99,0	29,0	23,0	A M6x7,5 T15F	T15F	R A05.R	L A05.L	inch	
5,0	15,875	15,875	**A05.0.625.20 R/L**	R ADF6 L AD0P	48,0	36,0	24,0	22,0	15,88	104,0	34,0	23,0	A M6x7,5 T15F	T15F	R A05.R	L A05.L	inch	
5,0	8,0	8,0	**A05.0808.15 R/L**	R AG4E L ACS2	43,0	26,0	19,0	14,0	8,0	99,0	29,0	18,0	A M6x7,5 T15F	T15F	R A05.R	L A05.L		
5,0	10,0	10,0	**A05.1010.20 R/L**	R ABQV L AA3M	48,0	26,0	19,0	16,0	10,0	99,0	29,0	23,0	A M6x7,5 T15F	T15F	R A05.R	L A05.L		
5,0	12,0	12,0	**A05.1212.20 R/L**	R AN06 L AFCT	48,0	26,0	19,0	18,0	12,0	99,0	29,0	23,0	A M6x7,5 T15F	T15F	R A05.R	L A05.L		
5,0	16,0	16,0	**A05.1616.20 R/L**	R AHKP L ABGD	48,0	36,0	24,0	22,0	16,0	104,0	34,0	23,0	A M6x7,5 T15F	T15F	R A05.R	L A05.L		
▼ ØD = 6,0 mm																		
6,0	9,525	9,525	**A06.0.375.20 R/L**	R ANY0 L AHV7	53,0	26,0	19,0	16,0	9,52	99,0	29,0	23,0	A M6x7,5 T15F	T15F	R A06.R	L A06.L	inch	
6,0	12,7	12,7	**A06.0.500.25 R/L**	R AD7Z L ABNB	53,0	26,0	19,0	19,0	12,7	99,0	29,0	28,0	A M6x7,5 T15F	T15F	R A06.R	L A06.L	inch	
6,0	15,875	15,875	**A06.0.625.25 R/L**	R AA7V L AD4X	53,0	36,0	24,0	22,0	15,88	104,0	34,0	28,0	A M6x7,5 T15F	T15F	R A06.R	L A06.L	inch	
6,0	10,0	10,0	**A06.1010.25 R/L**	R ACQT L AKPG	53,0	26,0	19,0	16,0	10,0	99,0	29,0	28,0	A M6x7,5 T15F	T15F	R A06.R	L A06.L		
6,0	12,0	12,0	**A06.1212.25 R/L**	R ABWX L AKSE	53,0	26,0	19,0	18,0	12,0	99,0	29,0	28,0	A M6x7,5 T15F	T15F	R A06.R	L A06.L		
6,0	16,0	16,0	**A06.1616.25 R/L**	R AC3H L AD5Z	53,0	36,0	24,0	22,0	16,0	104,0	34,0	28,0	A M6x7,5 T15F	T15F	R A06.R	L A06.L		
▼ ØD = 7,0 mm																		
7,0	16,0	16,0	**A07.1616.25 R/L**	R AJJE L AEHJ	53,5	36,0	24,0	22,0	16,0	104,0	34,0	28,0	A M6x7,5 T15F	T15F	R A07.R	L A07.L		

Fortgesetzte Tabelle
Continued Table

Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite!
Related Items can be found on the previous page as well!

Bestellbeispiel // Order example: **A05.1616.20 R** (R = Rechte Ausführung // Right hand version)

Doppelklemmhalter, Innenbearbeitung

Doppelklemmhalter für passende Langdrehautomaten.

Toolholder, Internal Applications

Double toolholder for swiss type machines.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST Legende Legend **139**

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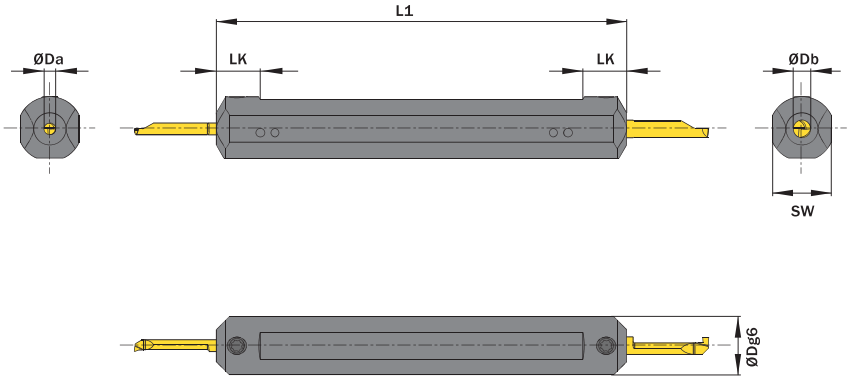

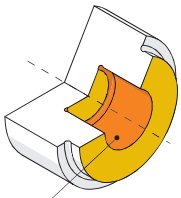

Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A04.0.750.0140.A06

ØDa mm	ØDg6 mm	L1 mm	ØDb mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	LK mm	SW mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode
▼ ØDa = 4,0 mm										
4,0	19,05	140,0	6,0	**A04.0.750.0140.A06**	AHWS	15,0	17,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L A04C.R | A06.L | A06.R
4,0	20,0	140,0	4,0	**A04.0020.0140.A04**	APJQ	15,0	17,0	A M6x7,5 T15F	T15F	A04.L | A04.R A04C.L | A04C.R
4,0	20,0	140,0	5,0	**A04.0020.0140.A05**	AMF0	15,0	17,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L A04C.R | A05.L | A05.R
4,0	20,0	140,0	6,0	**A04.0020.0140.A06**	AAWT	15,0	18,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L A04C.R | A06.L | A06.R
4,0	22,0	140,0	4,0	**A04.0022.0140.A04**	AGV1	15,0	20,0	A M6x7,5 T15F	T15F	A04.L | A04.R A04C.L | A04C.R
4,0	22,0	140,0	6,0	**A04.0022.0140.A06**	AA6P	15,0	20,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L A04C.R | A06.L | A06.R
4,0	25,0	140,0	6,0	**A04.0025.0140.A06**	AEZP	15,0	23,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L A04C.R | A06.L | A06.R
4,0	28,0	140,0	6,0	**A04.0028.0140.A06**	AB7A	15,0	26,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L A04C.R | A06.L | A06.R
▼ ØDa = 5,0 mm										
5,0	20,0	140,0	5,0	**A05.0020.0140.A05**	AK9Y	15,0	17,0	A M6x7,5 T15F	T15F	A05.L | A05.R
5,0	20,0	140,0	6,0	**A05.0020.0140.A06**	APND	15,0	17,0	A M6x7,5 T15F	T15F	A05.L | A05.R | A06.L | A06.R
▼ ØDa = 6,0 mm										
6,0	20,0	140,0	6,0	**A06.0020.0140.A06**	AGXT	15,0	17,0	A M6x7,5 T15F	T15F	A06.L | A06.R
6,0	22,0	140,0	6,0	**A06.0022.0140.A06**	AJC6	15,0	19,0	A M6x7,5 T15F	T15F	A06.L | A06.R

inch

Bestellbeispiel // Order example: **A04.0022.0140.A06**

Klemmhalter, Innenbearbeitung

SIMTEK Trägerwerkzeug mit Polygonschaft nach ISO 26623 zum Drehen und Fräsen.

Toolholder, Internal Applications

SIMTEK toolholder with polygon shank according to ISO 26623 for turning and milling applications.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

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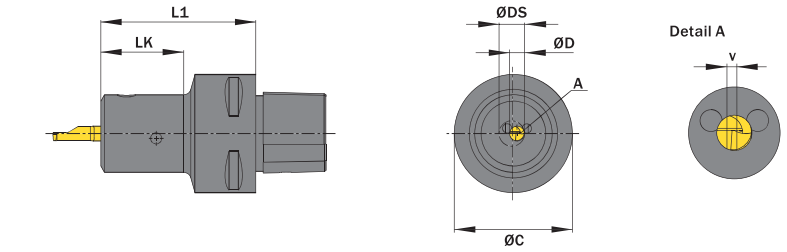
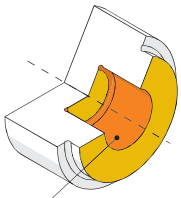




Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A04.00C3.05

Polygonschaftgröße Polygon shank size	ØD mm	ØC mm	ØDS mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	L1 mm	LK mm	Maximale Frästiefe Max. depth of cut (milling) mm	V mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
▼ ØD = 4,0 mm															
C3	4,0	32,0	5,9	**A04.00C3.05**	ADDV	21,0	6,4	42,0	22,0	0,75	1,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	upd
C4	4,0	40,0	5,9	**A04.00C4.05**	ADV4	21,0	6,4	47,0	22,0	0,75	1,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	upd
C5	4,0	50,0	6,0	**A04.00C5.06**	AUFJ	21,0	6,5	49,0	22,0	0,8	1,05	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R	upd
▼ ØD = 5,0 mm															
C3	5,0	32,0	6,9	**A05.00C3.07**	APX4	22,0	7,4	42,0	22,0	0,7	1,0	A M6x7,5 T15F	T15F	A05.L | A05.R	upd
C5	5,0	50,0	7,5	**A05.00C5.08**	AUFK	22,0	8,0	49,0	22,0	1,0	1,3	A M6x7,5 T15F	T15F	A05.L | A05.R	upd

Verwandte Werkzeuge finden Sie auch auf der folgenden Seite!
Related Items can be found on the following page as well!

Fortgesetzte Tabelle
Continued Table ▶

Bestellbeispiel // Order example: **A04.00C4.05**

Klemmhalter, Innenbearbeitung

SIMTEK Trägerwerkzeug mit Polygonschaft nach ISO 26623 zum Drehen und Fräsen.

Toolholder, Internal Applications

SIMTEK toolholder with polygon shank according to ISO 26623 for turning and milling applications.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/973**

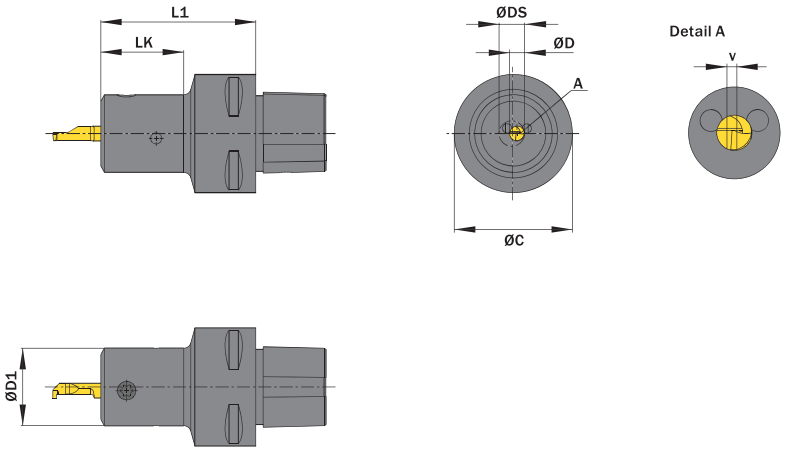
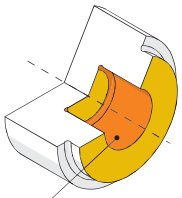


Abbildung zeigt / Drawing shows: A04.00C3.05



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Polygonschaftgröße Polygon shank size	ØD mm	ØC mm	ØDS mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	L1 mm	LK mm	Maximale Frästiefe Max. depth of cut (milling) mm	V mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
◀ Fortgesetzte Tabelle Continued Table	**Verwandte Werkzeuge finden Sie auch auf der vorhergehenden Seite! Related Items can be found on the previous page as well!**														
▼ ØD = 6,0 mm															
C3	6,0	32,0	7,9	**A06.00C3.08**	AHG5	23,0	8,4	42,0	22,0	0,65	1,0	AM6x7,5T15F	T15F	A06.L|A06.R	upd
C3	6,0	32,0	9,8	**A06.00C3.10**	ABBP	23,5	10,3	42,0	22,0	1,6	1,95	AM6x7,5T15F	T15F	A06.L|A06.R	upd
C4	6,0	40,0	7,9	**A06.00C4.08**	AEU0	23,0	8,4	47,0	22,0	0,65	1,0	AM6x7,5T15F	T15F	A06.L|A06.R	upd
C4	6,0	40,0	9,8	**A06.00C4.10**	ADS1	23,5	10,3	47,0	22,0	1,6	1,95	AM6x7,5T15F	T15F	A06.L|A06.R	upd
C5	6,0	50,0	9,8	**A06.00C5.10**	AUFM	23,5	10,3	49,0	22,0	1,6	1,95	AM6x7,5T15F	T15F	A06.L|A06.R	upd
C6	6,0	63,0	9,8	**A06.00C6.10**	AUFS	23,5	10,3	95,0	22,0	1,6	1,95	AM6x7,5T15F	T15F	A06.L|A06.R	upd
▼ ØD = 7,0 mm															
C3	7,0	32,0	8,9	**A07.00C3.09**	AN85	24,0	9,4	42,0	22,0	0,6	1,0	AM6x7,5T15F	T15F	A07.L|A07.R	upd
C3	7,0	32,0	12,7	**A07.00C3.13**	AM7H	25,0	13,2	42,0	22,0	2,5	2,9	AM6x7,5T15F	T15F	A07.L|A07.R	upd
C4	7,0	40,0	8,9	**A07.00C4.09**	AMBV	24,0	9,4	47,0	22,0	0,6	1,0	AM6x7,5T15F	T15F	A07.L|A07.R	upd
C4	7,0	40,0	12,7	**A07.00C4.13**	AM83	25,0	13,2	47,0	22,0	2,5	2,9	AM6x7,5T15F	T15F	A07.L|A07.R	upd
C5	7,0	50,0	12,7	**A07.00C5.13**	AUFN	25,0	13,2	49,0	22,0	2,5	2,9	AM6x7,5T15F	T15F	A07.L|A07.R	upd
C6	7,0	63,0	12,7	**A07.00C6.13**	AUFT	25,0	13,2	95,0	22,0	2,5	2,9	AM6x7,5T15F	T15F	A07.L|A07.R	upd

Bestellbeispiel // Order example: **A06.00C4.08**

Klemmhalter, Innenbearbeitung

Geeignet zum Fräsen und Ausspindeln.

Toolholder, Internal Applications

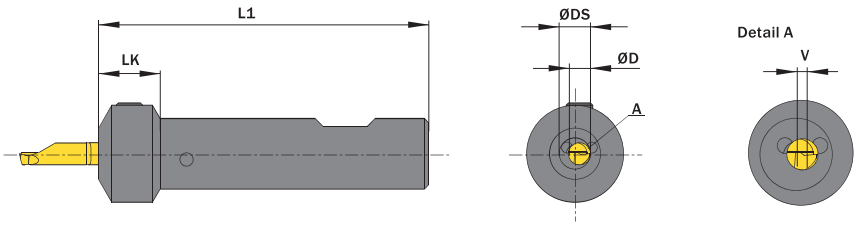
For milling and boring applications.

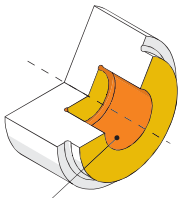
Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

Scan **QR-Code** | Oder besuchen Sie // Or Visit **www.simtek.info/cp/743**





Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

Abbildung zeigt / Drawing shows: A05.0016.07 B ST

ØD mm	ØDg6 mm	ØDS mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØDk mm	L1 mm	LK mm	V mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
▼ ØD = 4,0 mm												
4,0	15,875	5,9	**A04.0.625.05 B ST**	A5U7	21,0	75,0	14,0	1,0	A M6x7,5 T15F	T15F	A04.L | A04.R	new inch
4,0	16,0	5,9	**A04.0016.05 B ST**	APUS	21,0	75,0	14,0	1,0	A M6x7,5 T15F	T15F	A04.L | A04.R	
4,0	16,0	6,0	**A04.0016.06 B ST**	AB4A	21,0	75,0	14,0	1,05	A M6x7,5 T15F	T15F	A04.L | A04.R	
▼ ØD = 5,0 mm												
5,0	15,875	6,9	**A05.0.625.07 B ST**	A5U9	22,0	75,0	14,0	1,0	A M6x7,5 T15F	T15F	A05.L | A05.R	new inch
5,0	16,0	6,9	**A05.0016.07 B ST**	AMBQ	22,0	75,0	14,0	1,0	A M6x7,5 T15F	T15F	A05.L | A05.R	
5,0	16,0	7,5	**A05.0016.08 B ST**	AE97	22,0	75,0	14,0	1,3	A M6x7,5 T15F	T15F	A05.L | A05.R	
▼ ØD = 6,0 mm												
6,0	15,875	9,8	**A06.0.625.10 B ST**	A5VB	22,0	75,0	14,0	1,95	A M6x7,5 T15F	T15F	A06.L | A06.R	new inch
6,0	16,0	9,8	**A06.0016.10 B ST**	AC9M	22,0	75,0	14,0	1,95	A M6x7,5 T15F	T15F	A06.L | A06.R	
▼ ØD = 7,0 mm												
7,0	15,875	12,7	**A07.0.625.13 B ST**	A5VD	22,0	75,0	14,0	2,9	A M6x7,5 T15F	T15F	A07.L | A07.R	new inch
7,0	16,0	12,7	**A07.0016.13 B ST**	AH14	22,0	75,0	14,0	2,9	A M6x7,5 T15F	T15F	A07.L | A07.R	

Bestellbeispiel // Order example: **A06.0016.10 B ST**

Klemmhalter, Innenbearbeitung, für Star-Maschinen

Für die Drehbearbeitung innen.

Toolholder, Internal Applications, for Star-Machines

For internal turning applications.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST Legende Legend **139**

Scan QR-Code Oder besuchen Sie // Or Visit **www.simtek.info/cp/748**

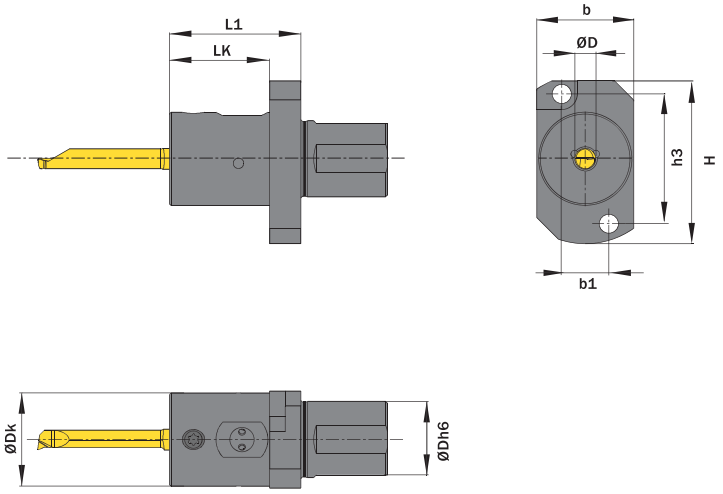
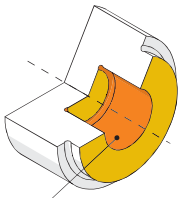


Abbildung zeigt / Drawing shows: A06.ST22



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDh6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	b mm	b1 mm	ØDk mm	H mm	h3 mm	L1 mm	LK mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode
▼ ØD = 4,0 mm													
4,0	22,0	**A04.ST22**	ANWS	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R
▼ ØD = 5,0 mm													
5,0	22,0	**A05.ST22**	AJQC	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A05.L | A05.R
▼ ØD = 6,0 mm													
6,0	22,0	**A06.ST22**	AKAU	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A06.L | A06.R
▼ ØD = 7,0 mm													
7,0	22,0	**A07.ST22**	ACP1	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A07.L | A07.R

Bestellbeispiel // Order example: **A06.ST22**

Klemmhalter, Innenbearbeitung, für Star-Maschinen

Für die Drehbearbeitung innen.
Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, for Star-Machines

For internal turning applications.
Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1234**

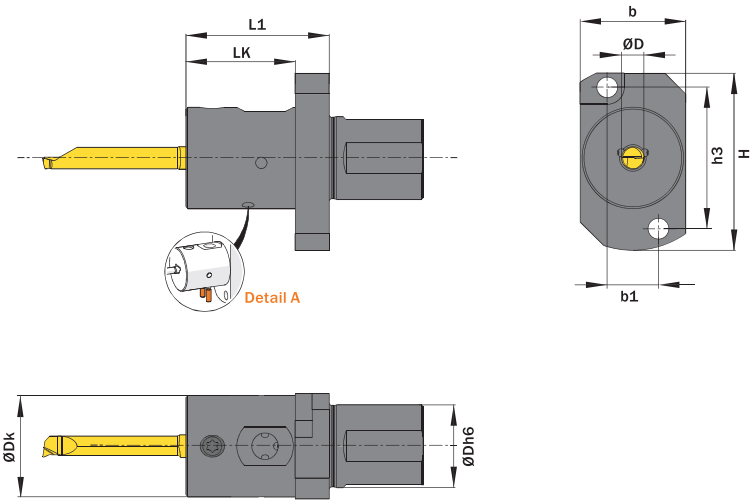
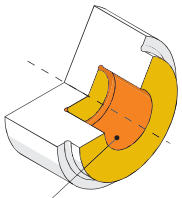


Abbildung zeigt / Drawing shows: A04.ST22 T

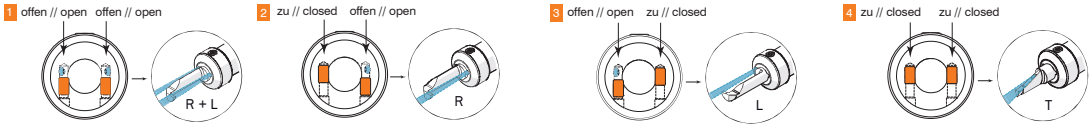


Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD mm	ØDh6 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	b mm	b1 mm	ØDk mm	H mm	h3 mm	L1 mm	LK mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
4,0	22,0	**A04.ST22 T**	AZ4A	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L A04C.R | A04T	upd
5,0	22,0	**A05.ST22 T**	AZ39	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A05.L | A05.R | A05T	upd
6,0	22,0	**A06.ST22 T**	AZ38	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A06.L | A06.R | A06T	upd
7,0	22,0	**A07.ST22 T**	AZ37	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A07.L | A07.R | A07T	upd
8,0	22,0	**A08.ST22 T**	AZVB	28,0	13,6	26,9	47,0	37,5	38,0	29,0	A M6x7,5 T15F	T15F	A08 | A08T	upd

Bestellbeispiel // Order example: **A04.ST22 T**

Detail A | 1 Halter – 4 Kühlmittelzufuhrarten // 1 Toolholder – 4 types of coolant supply



Grundhalter mit WFB-Aufnahme

Grundhalter mit WFB-Aufnahme,
vier verschiedene Kühlmittelzufuhrarten individuell einstellbar.

Base toolholder with WFB-adapter

Base toolholder with WFB-adapter. Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend 139

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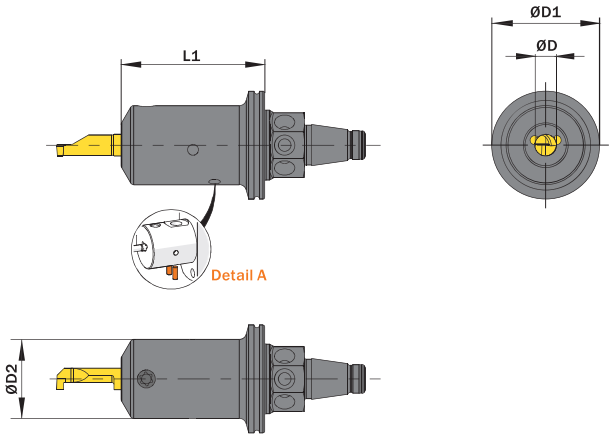


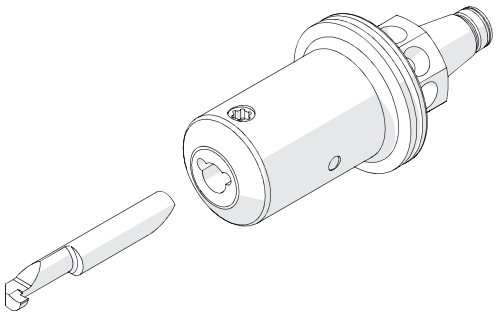


Abbildung zeigt / Drawing shows: A00.WF22.40

ØD2 mm	L1 mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	ØD1 mm	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
22,0	40,0	**A04.WF22.40 T**	A6TN	30,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R | A04T	new
22,0	40,0	**A05.WF22.40 T**	A6TQ	30,0	A M6x7,5 T15F	T15F	A05.L | A05.R | A05T	new
22,0	40,0	**A06.WF22.40 T**	A6TT	30,0	A M6x7,5 T15F	T15F	A06.L | A06.R | A06T	new
22,0	40,0	**A07.WF22.40 T**	A6TV	30,0	A M6x7,5 T15F	T15F	A07.L | A07.R | A07T	new
22,0	40,0	**A08.WF22.40 T**	A6TX	30,0	A M6x7,5 T15F	T15F	A08 | A08T	new
22,0	40,0	**A10.WF22.40 T**	A6TZ	30,0	A M6x7,5 T15F	T15F	A10 | A10.L | A10.R | A10T	new

Bestellbeispiel // Order example: **A10.WF22.40 T**

Klemmhalter, Innenbearbeitung, für Star-Maschinen

Für die Drehbearbeitung innen.
Vier Kühlmittelzufuhrarten je nach Bedarf einstellbar.

Toolholder, Internal Applications, for Star-Machines

For internal turning applications.
Four different types of through coolant supply can be realized as required.

Anzugsmoment (Schraube) // Tightening torque (screw)
7,0 Nm

Bitte Hinweise im Anhang beachten // Please read add. notes
MASTER (Seite/Page 137)

TW ST | Legende Legend **139**

Scan **QR-Code** | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1291**

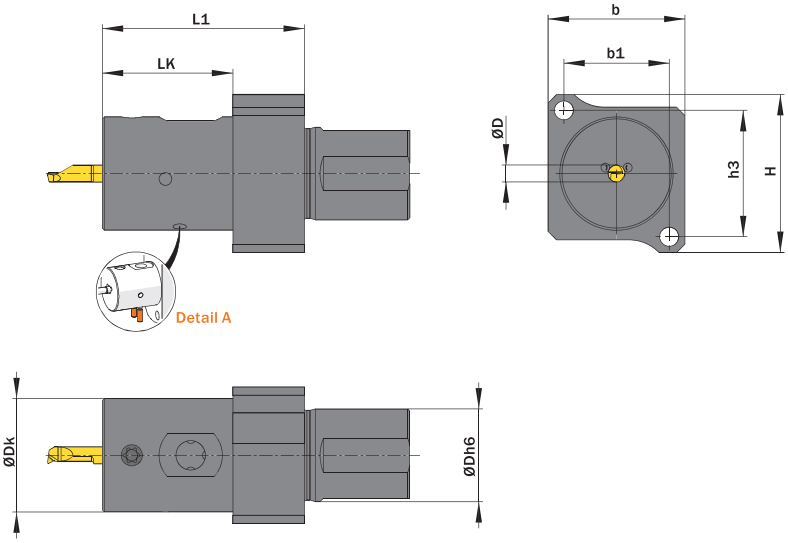
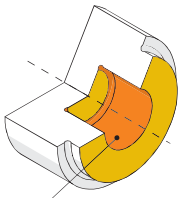


Abbildung zeigt / Drawing shows: A04.ST22.A T



Hauptsächlich geeignet für diese Flächen
Mainly designed for these surfaces
Je nach Schneidplatte ebenfalls möglich
Also possible depending on insert type

ØD	ØDh6	Artikelnummer Part number	Webcode www.simtek.com/webcode	b	b1	ØDk	H	h3	L1	LK	Schraube Screw	Schraubenschlüssel Screw driver	Connectcode www.simtek.com/ccode	
mm	mm			mm	mm	mm	mm	mm	mm	mm				
4,0	22,0	**A04.ST22.A T**	A2Q4	32,5	25,0	26,9	37,5	30,0	48,0	31,0	A M6x7,5 T15F	T15F	A04.L | A04.R | A04C.L | A04C.R | A04T	new
5,0	22,0	**A05.ST22.A T**	A2Q6	32,5	25,0	26,9	37,5	30,0	48,0	31,0	A M6x7,5 T15F	T15F	A05.L | A05.R | A05T	new
6,0	22,0	**A06.ST22.A T**	A2Q8	32,5	25,0	26,9	37,5	30,0	48,0	31,0	A M6x7,5 T15F	T15F	A06.L | A06.R | A06T	new
7,0	22,0	**A07.ST22.A T**	A2SA	32,5	25,0	26,9	37,5	30,0	48,0	31,0	A M6x7,5 T15F	T15F	A07.L | A07.R | A07T	new
8,0	22,0	**A08.ST22.A T**	A2SC	32,5	25,0	26,9	37,5	30,0	48,0	31,0	A M6x7,5 T15F	T15F	A08 | A08T	new

Bestellbeispiel // Order example: **A06.ST22.A T**

Axialstechen

Geeignet ab Bohrungsdurchmesser 3,0 mm.

Face Grooving

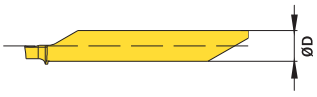
Inner diameter of groove starting at 3,0 mm.

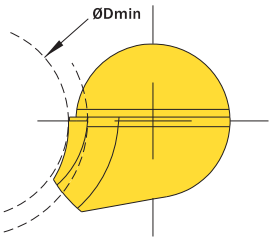
Schnittwerte (Start) // Cutting parameters (start)	
f **0,02 mm/U**	Vc **Seite/Page 429**

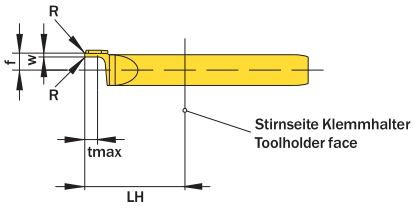
Passende Klemmhalter auf Seite // Suitable toolholders on page
26, 31, 33, 34, 40, 41, 43, 50, 51, 53, 55, 56, 57, 60, 62, 63, 65, 66, 67, 68, 69

SP HM R Legende Legend **139**

Scan **QR-Code** Oder besuchen Sie // Or Visit **www.simtek.info/cp/1378**







Achtung: Die Bearbeitung muss stets vom kleinsten Nutinnendurchmesser aus beginnen.

Attention: Machining process must always start at the smallest internal groove diameter.

Abbildung zeigt / Drawing shows: A04.56.0050.13.00 AG R

ØD mm	ab Nutinnendurchmesser as of inner groove diameter mm	w +0,05 mm	LH mm	R mm	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	f mm	tmax mm	Connectcode www.simtek.com/ccode	
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 3,0 mm											
4,0	3,0	0,5	13,0	-	**A04.34.0050.13.00 AG R**	A2U4	X800 X400	2,2	1,6	A04.R	new
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 4,0 mm											
4,0	4,0	0,5	13,0	-	**A04.45.0050.13.00 AG R**	A2U5	X800 X400	2,2	1,6	A04.R	new
4,0	4,0	1,0	13,0	-	**A04.46.0100.13.00 AG R**	A2VA	X800 X400	2,2	3,3	A04.R	new
▼ ØDmin (Min. Bohrung) // ØDmin (min. bore) = 5,0 mm											
4,0	5,0	0,5	13,0	-	**A04.56.0050.13.00 AG R**	A6K1	X800 X400	2,2	1,6	A04.R	new

Bestellbeispiel // Order example: **A04.46.0100.13.00 AG R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen in Bohrungen

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Face Grooving in Bores

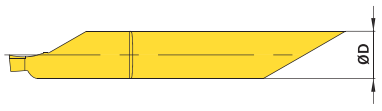
For use in bores as of minimum bore diameter 6,2 mm.

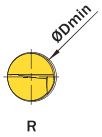
Schnittwerte (Start) // Cutting parameters (start)	
f **0,02 mm/U**	Vc **Seite/Page 429**

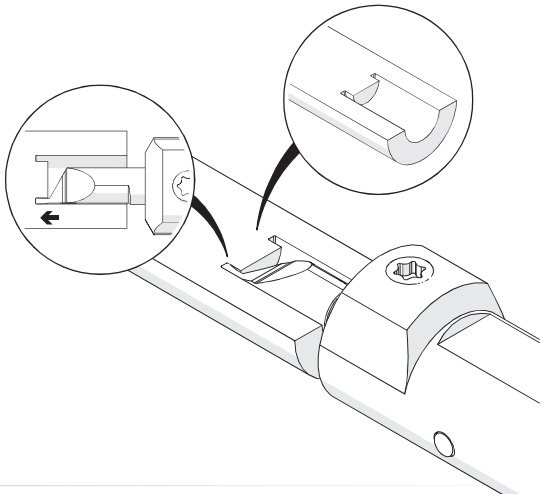
Passende Klemmhalter auf Seite // Suitable toolholders on page
28, 31, 36, 42, 45, 50, 51, 53, 55, 56, 58, 61, 62, 64, 65, 66, 67, 68, 69

SP HM R Legende Legend **139**

Scan QR-Code — Oder besuchen Sie // Or Visit **www.simtek.info/cp/759**







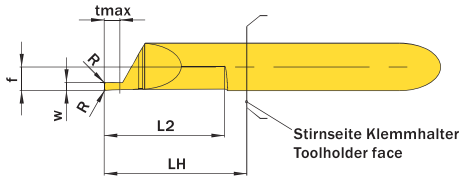


Abbildung zeigt / Drawing shows: A06.0100.15.01 AG R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD mm	w +0,05 mm	L2 mm	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	f mm	LH mm	R mm	tmax mm	Connectcode www.simtek.com/ccode	
▼ R = 0,05 mm													
6,0	0,787	15,2	+	**A06.0078.15.01.05 AG R/L**	R AYU8 L AYU9	X800 X400	6,2	2,95	18,0	0,05	1,8	R A06.R L A06.L	inch
6,0	1,0	15,2	+	**A06.0100.15.01.05 AG R/L**	R AYU7 L AYU1	X800 X400	6,2	2,95	18,0	0,05	2,0	R A06.R L A06.L	
6,0	1,5	15,2	+	**A06.0150.15.01.05 AG R/L**	R AYVA L AYVB	X800 X400	6,2	2,95	18,0	0,05	3,0	R A06.R L A06.L	
▼ R = 0,15 mm													
6,0	1,0	15,2	+	**A06.0100.15.01 AG R/L**	R AB01 L AH2V	X800 X400	6,2	2,95	18,0	0,15	2,0	R A06.R L A06.L	
6,0	1,168	15,2	+	**A06.0117.15.01 AG R/L**	R ANY2 L AP1G	X800 X400	6,2	2,95	18,0	0,15	2,34	R A06.R L A06.L	inch
6,0	1,5	15,2	+	**A06.0150.15.01 AG R/L**	R AMN7 L AHFP	X800 X400	6,2	2,95	18,0	0,15	3,0	R A06.R L A06.L	
6,0	1,575	15,2	+	**A06.0157.15.01 AG R/L**	R ANJ5 L AG36	X800 X400	6,2	2,95	18,0	0,15	3,15	R A06.R L A06.L	inch
6,0	1,981	15,2	+	**A06.0198.15.01 AG R/L**	R AEBQ L APCJ	X800 X400	6,2	2,95	18,0	0,15	3,95	R A06.R L A06.L	inch
6,0	2,0	15,2	+	**A06.0200.15.01 AG R/L**	R AJ67 L AMKX	X800 X400	6,2	2,95	18,0	0,15	4,0	R A06.R L A06.L	
6,0	2,388	15,2	+	**A06.0239.15.01 AG R/L**	R AF9A L ACZ4	X800 X400	6,2	2,95	18,0	0,15	5,0	R A06.R L A06.L	inch
6,0	2,5	15,2	+	**A06.0250.15.01 AG R/L**	R AHG4 L AGS3	X800 X400	6,2	2,95	18,0	0,15	5,0	R A06.R L A06.L	
6,0	3,0	15,2	+	**A06.0300.15.01 AG R/L**	R ABX0 L AGAS	X800 X400	6,2	2,95	18,0	0,15	6,0	R A06.R L A06.L	
6,0	3,175	15,2	+	**A06.0318.15.01 AG R/L**	R AM8N L AMGF	X800 X400	6,2	2,95	18,0	0,15	6,0	R A06.R L A06.L	inch

Bestellbeispiel // Order example: **A06.0100.15.01.05 AG R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen an Zapfen

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Face Grooving on Pivots

For use in bores as of minimum bore diameter 6,2 mm.

Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	**Seite/Page 429**

Passende Klemmhalter auf Seite // Suitable toolholders on page
28, 31, 36, 42, 45, 50, 51, 53, 55, 56, 58, 61, 62, 64, 65, 66, 67, 68, 69

SP HM R Legende Legend 139

Scan QR-Code Oder besuchen Sie // Or Visit **www.simtek.info/cp/760**

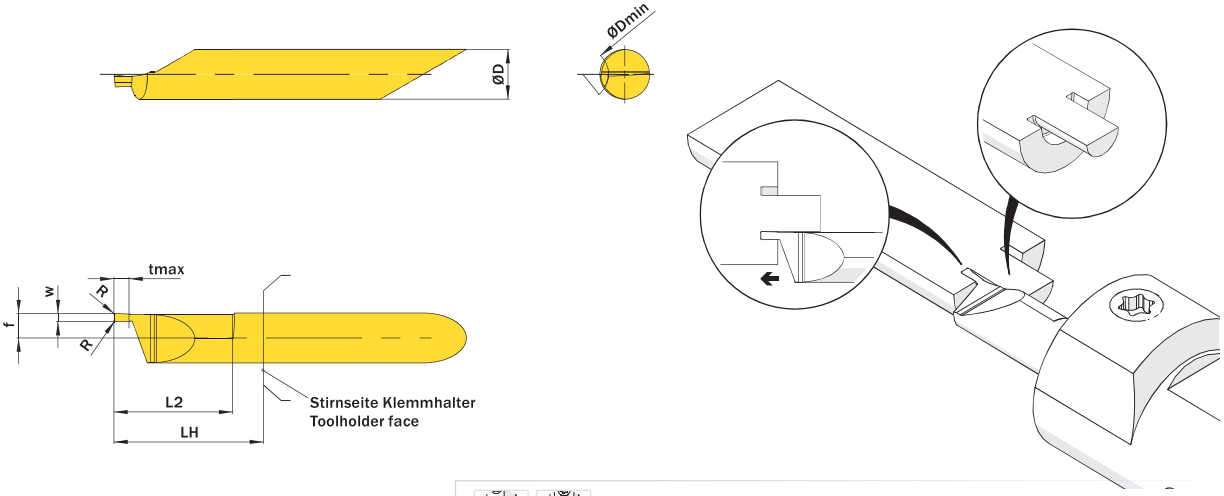


Abbildung zeigt / Drawing shows: A06.0100.15.02 AG R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD mm	w +0,05 mm	L2 mm	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	f mm	LH mm	R mm	tmax mm	Connectcode www.simtek.com/ccode	
6,0	0,787	15,2	+	**A06.0078.15.02.05 AG R/L**	R AYVG L AYVJ	X800 X400	6,2	2,95	18,0	0,05	1,8	R A06.L L A06.R	inch
6,0	1,0	15,2	+	**A06.0100.15.02 AG R/L**	R ABQA L AETM	X800 X400	6,2	2,95	18,0	0,15	2,0	R A06.L L A06.R	
6,0	1,0	15,2	+	**A06.0100.15.02.05 AG R/L**	R AYVE L AYVF	X800 X400	6,2	2,95	18,0	0,05	2,0	R A06.L L A06.R	
6,0	1,168	15,2	+	**A06.0117.15.02 AG R/L**	R AAUY L AGYT	X800 X400	6,2	2,95	18,0	0,15	2,34	R A06.L L A06.R	inch
6,0	1,5	15,2	+	**A06.0150.15.02 AG R/L**	R AN6W L AMBS	X800 X400	6,2	2,95	18,0	0,15	3,0	R A06.L L A06.R	
6,0	1,5	15,2	+	**A06.0150.15.02.05 AG R/L**	R AYVC L AYVD	X800 X400	6,2	2,95	18,0	0,05	3,0	R A06.L L A06.R	
6,0	1,575	15,2	+	**A06.0157.15.02 AG R/L**	R ANGN L ABMM	X800 X400	6,2	2,95	18,0	0,15	3,15	R A06.L L A06.R	inch
6,0	1,981	15,2	+	**A06.0198.15.02 AG R/L**	R AC8Q L ABEM	X800 X400	6,2	2,95	18,0	0,15	3,95	R A06.L L A06.R	inch
6,0	2,0	15,2	+	**A06.0200.15.02 AG R/L**	R AA2D L AK6M	X800 X400	6,2	2,95	18,0	0,15	4,0	R A06.L L A06.R	
6,0	2,388	15,2	+	**A06.0239.15.02 AG R/L**	R AH42 L AJSW	X800 X400	6,2	2,95	18,0	0,15	5,0	R A06.L L A06.R	inch
6,0	2,5	15,2	+	**A06.0250.15.02 AG R/L**	R AG4W L APF4	X800 X400	6,2	2,95	18,0	0,15	5,0	R A06.L L A06.R	
6,0	3,0	15,2	+	**A06.0300.15.02 AG R/L**	R ABGJ L AJNY	X800 X400	6,2	2,95	18,0	0,15	6,0	R A06.L L A06.R	
6,0	3,175	15,2	+	**A06.0318.15.02 AG R/L**	R ABXE L AN9H	X800 X400	6,2	2,95	18,0	0,15	6,0	R A06.L L A06.R	inch

Bestellbeispiel // Order example: **A06.0200.15.02 AG R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen in Bohrungen

Volle Stechtiefe ab Bohrungsdurchmesser 16,0 mm.
Reduzierte Stechtiefe bereits ab Bohrungsdurchmesser 10,0 mm.

Face Grooving in Bores

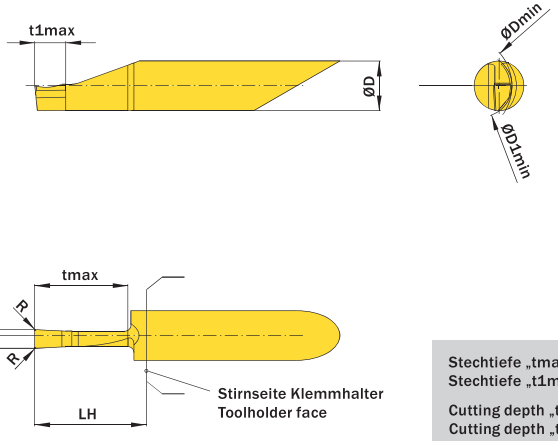
Full cutting depth as of minimum bore diameter 16,0 mm.
Reduced cutting depth possible as of minimum bore diameter 10,0 mm.

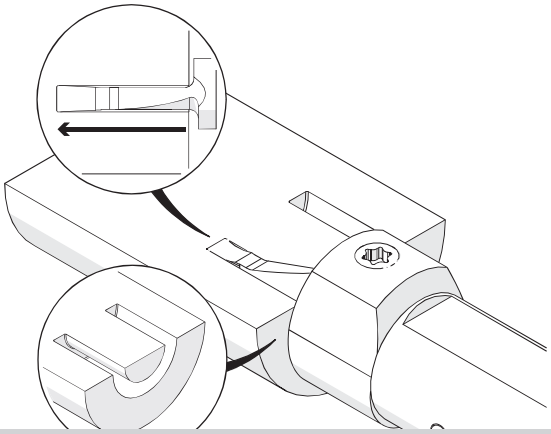
Schnittwerte (Start) // Cutting parameters (start)	
f **0,02 mm/U**	Vc **Seite/Page 429**

Passende Klemmhalter auf Seite // Suitable toolholders on page
30, 38, 47, 52, 54, 59, 67, 68, 69

SP HM R Legende Legend **139**

Scan QR-Code — Oder besuchen Sie // Or Visit **www.simtek.info/cp/761**





Stechtiefe „tmax" gilt ab Bohrungsdurchmesser gem. Angabe in Spalte „Ab Bohrungsdurchmesser"
Stechtiefe „t1max" gilt ab Bohrungsdurchmesser gem. Angabe in Spalte „D1min"

Cutting depth „tmax" is possible as of bore diameter as stated in column „As of bore diameter"
Cutting depth „t1max" is possible as of bore diameter as stated in column „D1min"

Abbildung zeigt / Drawing shows: A08.0300.15.00 AG R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD mm	w +0,05 mm	tmax mm	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	t1max mm	D1min mm	f mm	LH mm	R mm	Connectcode www.simtek.com/ccode
▼ w = 2,0 mm													
8,0	2,0	10,0	+	**A08.0200.10.00 AG R/L**	R AV5V L AV5U	X800 X400	16,0	-	-	1,51	15,0	0,2	A08
8,0	2,0	15,0	+	**A08.0200.15.00 AG R/L**	R AKK7 L AHEV	X800 X400	16,0	-	-	1,51	20,0	0,2	A08
▼ w = 2,5 mm													
8,0	2,5	10,0	+	**A08.0250.10.00 AG R/L**	R ABJN L AMFN	X800 X400	16,0	3,0	10,0	1,8	15,0	0,2	A08
8,0	2,5	15,0	+	**A08.0250.15.00 AG R/L**	R AV5Z L AV5Y	X800 X400	16,0	3,0	10,0	1,8	20,0	0,2	A08
▼ w = 3,0 mm													
8,0	3,0	10,0	+	**A08.0300.10.00 AG R/L**	R ANH7 L AGHC	X800 X400	16,0	3,0	10,0	2,07	15,0	0,2	A08
8,0	3,0	15,0	+	**A08.0300.15.00 AG R/L**	R APG2 L AF4K	X800 X400	16,0	3,0	10,0	2,07	20,0	0,2	A08
▼ w = 4,0 mm													
8,0	4,0	10,0	+	**A08.0400.10.00 AG R/L**	R AFJ9 L AFV6	X800 X400	16,0	3,0	10,0	2,49	15,0	0,2	A08
8,0	4,0	15,0	+	**A08.0400.15.00 AG R/L**	R AMQ5 L AEWV	X800 X400	16,0	3,0	10,0	2,49	20,0	0,2	A08

Bestellbeispiel // Order example: **A08.0200.10.00 AG R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen in Bohrungen

Volle Stechtiefe ab Bohrungsdurchmesser 16,0 mm.
Schneidwerkzeuge mit integriertem Kühlmittelkanal.

Face Grooving in Bores

Full cutting depth as of minimum bore diameter 16,0 mm. Inserts with through coolant.

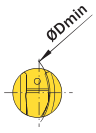
Schnittwerte (Start) // Cutting parameters (start)

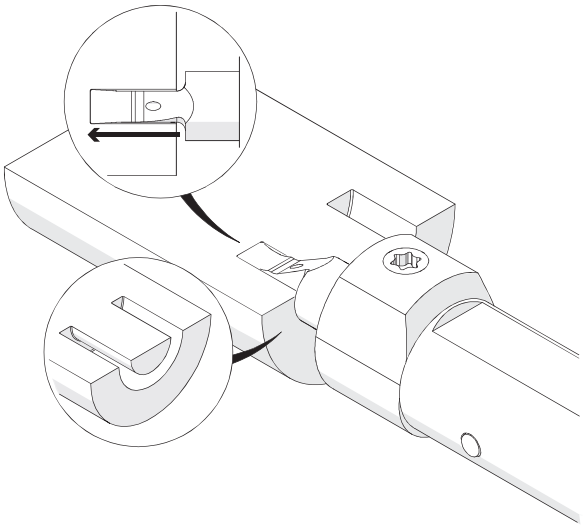
f	Vc
0,02 mm/U	**Seite/Page 429**

Passende Klemmhalter auf Seite // Suitable toolholders on page
38, 47, 49, 52, 54, 59, 67, 68, 69

SP HM | R | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/999**





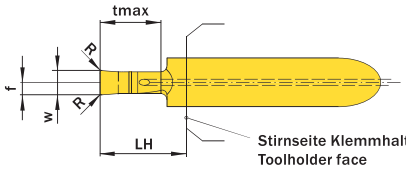


Abbildung zeigt / Drawing shows: A08.0400.10.00 TAG R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD mm	w +0,05 mm	tmax mm	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	f mm	LH mm	R mm	Connectcode www.simtek.com/ccode
▼ w = 2,0 mm											
8,0	2,0	10,0	+	**A08.0200.10.00 TAG R/L**	R AV5X L AV5W	X800 X400	16,0	1,51	15,0	0,2	A08T
8,0	2,0	15,0	+	**A08.0200.15.00 TAG R/L**	R AVZ1 L AVZZ	X800 X400	16,0	1,51	20,0	0,2	A08T
▼ w = 2,5 mm											
8,0	2,5	10,0	+	**A08.0250.10.00 TAG R/L**	R AVZ5 L AVZ3	X800 X400	16,0	1,8	15,0	0,2	A08T
8,0	2,5	15,0	+	**A08.0250.15.00 TAG R/L**	R AV51 L AV50	X800 X400	16,0	1,8	20,0	0,2	A08T
▼ w = 3,0 mm											
8,0	3,0	10,0	+	**A08.0300.10.00 TAG R/L**	R AV0A L AVZ7	X800 X400	16,0	2,07	15,0	0,2	A08T
8,0	3,0	15,0	+	**A08.0300.15.00 TAG R/L**	R AV0G L AV0D	X800 X400	16,0	2,07	20,0	0,2	A08T
▼ w = 4,0 mm											
8,0	4,0	10,0	+	**A08.0400.10.00 TAG R/L**	R AV0P L AV0K	X800 X400	16,0	2,49	15,0	0,2	A08T
8,0	4,0	15,0	+	**A08.0400.15.00 TAG R/L**	R AV0W L AV0T	X800 X400	16,0	2,49	20,0	0,2	A08T

Bestellbeispiel // Order example: **A08.0400.10.00 TAG R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen in Bohrungen

Volle Stechtiefe ab Bohrungsdurchmesser 20,0 mm.
Reduzierte Stechtiefe bereits ab Bohrungsdurchmesser 12,0 mm.

Face Grooving in Bores

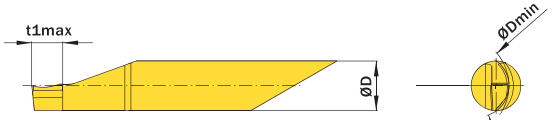
Full cutting depth as of minimum bore diameter 20,0 mm.
Reduced cutting depth possible as of minimum bore diameter 12,0 mm.

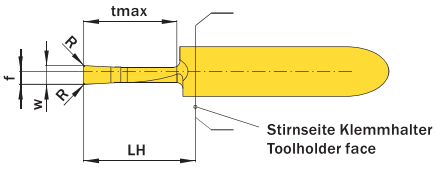
Schnittwerte (Start) // Cutting parameters (start)	
f **0,02 mm/U**	Vc **Seite/Page 429**

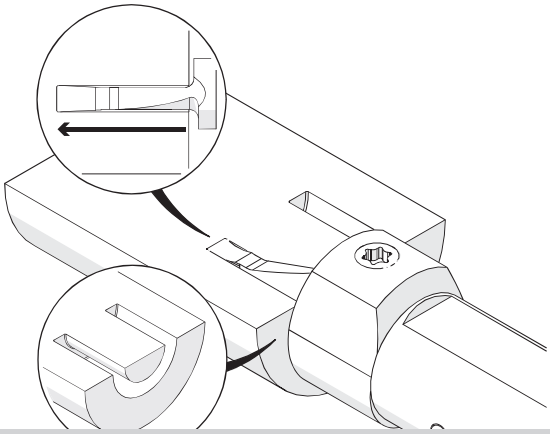
Passende Klemmhalter auf Seite // Suitable toolholders on page
30, 39, 48, 52, 54, 59, 68

SP HM R Legende Legend 139

Scan QR-Code — Oder besuchen Sie // Or Visit **www.simtek.info/cp/762**







Stechtiefe „tmax" gilt ab Bohrungsdurchmesser gem. Angabe in Spalte „Ab Bohrungsdurchmesser"
Stechtiefe „t1max" gilt ab Bohrungsdurchmesser gem. Angabe in Spalte „D1min"

Cutting depth „tmax" is possible as of bore diameter as stated in column „As of bore diameter"
Cutting depth „t1max" is possible as of bore diameter as stated in column „D1min"

Abbildung zeigt / Drawing shows: A08.0300.15.00 AG R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD mm	w +0,05 mm	tmax mm	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	t1max mm	D1min mm	f mm	LH mm	R mm	Connectcode www.simtek.com/ccode
▼ w = 3,0 mm													
10,0	3,0	20,0	+	**A10.0300.20.00 AG R/L**	R AAUC L ABVX	X800 X400	20,0	5,0	12,0	2,07	28,0	0,2	R A10.R L A10.L
10,0	3,0	25,0	+	**A10.0300.25.00 AG R/L**	R AENK L AEYQ	X800 X400	20,0	5,0	12,0	2,07	33,0	0,2	R A10.R L A10.L
10,0	3,0	30,0	+	**A10.0300.30.00 AG R/L**	R AP2X L APZ8	X800 X400	20,0	5,0	12,0	2,07	38,0	0,2	R A10.R L A10.L
▼ w = 4,0 mm													
10,0	4,0	20,0	+	**A10.0400.20.00 AG R/L**	R AMDH L AJPZ	X800 X400	20,0	5,0	12,0	2,65	28,0	0,2	R A10.R L A10.L
10,0	4,0	25,0	+	**A10.0400.25.00 AG R/L**	R AMKB L AME8	X800 X400	20,0	5,0	12,0	2,65	33,0	0,2	R A10.R L A10.L
10,0	4,0	30,0	+	**A10.0400.30.00 AG R/L**	R AKHQ L AB12	X800 X400	20,0	5,0	12,0	2,65	38,0	0,2	R A10.R L A10.L
▼ w = 5,0 mm													
10,0	5,0	20,0	+	**A10.0500.20.00 AG R/L**	R AKXP L AAXF	X800 X400	20,0	5,0	12,0	3,1	28,0	0,2	R A10.R L A10.L
10,0	5,0	25,0	+	**A10.0500.25.00 AG R/L**	R AA6G L AH2U	X800 X400	20,0	5,0	12,0	3,1	33,0	0,2	R A10.R L A10.L
10,0	5,0	30,0	+	**A10.0500.30.00 AG R/L**	R AFJH L AN46	X800 X400	20,0	5,0	12,0	3,1	38,0	0,2	R A10.R L A10.L

Bestellbeispiel // Order example: **A10.0300.20.00 AG R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen in Bohrungen

Volle Stechtiefe ab Bohrungsdurchmesser 20,0 mm.
Schneidwerkzeuge mit integriertem Kühlmittelkanal.

Face Grooving in Bores

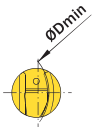
Full cutting depth as of minimum bore diameter 20,0 mm. Inserts with through coolant.

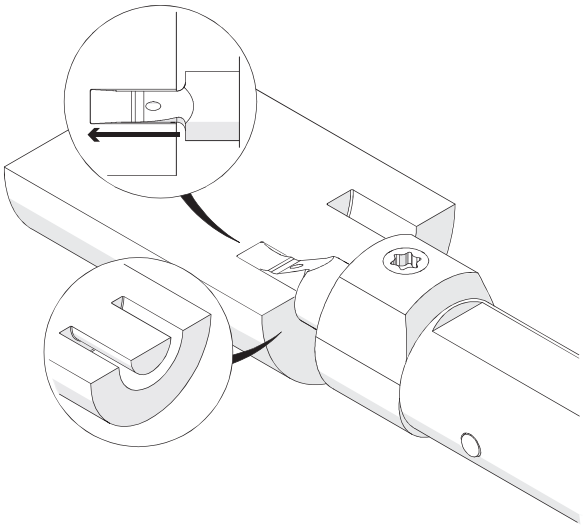
Schnittwerte (Start) // Cutting parameters (start)	
f **0,02 mm/U**	Vc **Seite/Page 429**

Passende Klemmhalter auf Seite // Suitable toolholders on page
39, 48, 52, 54, 59, 68

SP HM | R | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/1000**





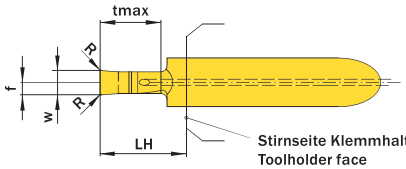


Abbildung zeigt / Drawing shows: A08.0400.10.00 TAG R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD mm	w +0,05 mm	tmax mm	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	f mm	LH mm	R mm	Connectcode www.simtek.com/ccode	
▼ w = 3,0 mm												
10,0	3,0	20,0	+	**A10.0300.20.00 TAG R/L**	R AV02 L AV0Z	X800 X400	20,0	2,07	28,0	0,2	A10T	
10,0	3,0	25,0	+	**A10.0300.25.00 TAG R/L**	R AV08 L AV05	X800 X400	20,0	2,07	33,0	0,2	A10T	
10,0	3,0	30,0	+	**A10.0300.30.00 TAG R/L**	R AV1E L AV1B	X800 X400	20,0	2,07	38,0	0,2	A10T	
▼ w = 4,0 mm												
10,0	4,0	20,0	+	**A10.0400.20.00 TAG R/L**	R AV1M L AV1H	X800 X400	20,0	2,65	28,0	0,2	A10T	
10,0	4,0	25,0	+	**A10.0400.25.00 TAG R/L**	R AV1U L AV1Q	X800 X400	20,0	2,65	33,0	0,2	A10T	
10,0	4,0	30,0	+	**A10.0400.30.00 TAG R/L**	R AV10 L AV1X	X800 X400	20,0	2,65	38,0	0,2	A10T	
10,0	4,0	40,0	+	**A10.0400.40.00 TAG R/L**	R A6UD L A6UF	X800 X400	20,0	2,65	43,0	0,2	A10T	new
▼ w = 5,0 mm												
10,0	5,0	20,0	+	**A10.0500.20.00 TAG R/L**	R AV16 L AV13	X800 X400	20,0	3,1	28,0	0,2	A10T	
10,0	5,0	25,0	+	**A10.0500.25.00 TAG R/L**	R AV2C L AV19	X800 X400	20,0	3,1	33,0	0,2	A10T	
10,0	5,0	30,0	+	**A10.0500.30.00 TAG R/L**	R AV2J L AV2F	X800 X400	20,0	3,1	38,0	0,2	A10T	

Bestellbeispiel // Order example: **A10.0300.20.00 TAG R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen in Bohrungen, Vollradius

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Full Radius Face Grooving in Bores

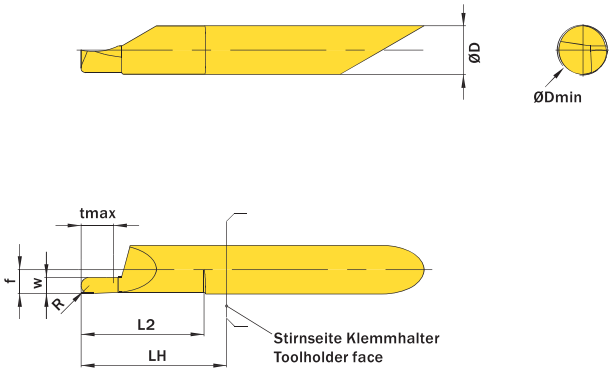
For use in bores as of minimum bore diameter 6,2 mm.

Schnittwerte (Start) // Cutting parameters (start)	
f **0,02 mm/U**	Vc **Seite/Page 429**

Passende Klemmhalter auf Seite // Suitable toolholders on page
28, 31, 36, 42, 45, 50, 51, 53, 55, 56, 58, 61, 62, 64, 65, 66, 67, 68, 69

SP HM | R | Legende Legend 139

Scan QR-Code | Oder besuchen Sie // Or Visit **www.simtek.info/cp/763**



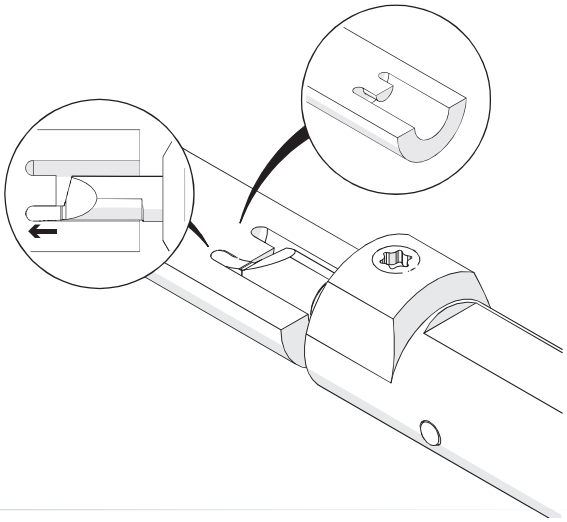


Abbildung zeigt / Drawing shows: A06.0200.15.01 AV R

Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD mm	w +0,05 mm	L2 mm	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore) mm	f mm	LH mm	R mm	tmax mm	Connectcode www.simtek.com/ccode	
6,0	1,0	15,2	+	**A06.0100.15.01 AV R/L**	R AE1C L AKM6	X800 X400	6,2	2,95	18,0	0,5	2,0	R A06.R L A06.L	
6,0	1,575	15,2	+	**A06.0157.15.01 AV R**	A6MD	X800 X400	6,2	2,95	18,0	0,785	3,0	A06.R	new inch
6,0	1,6	15,2	+	**A06.0160.15.01 AV R/L**	R AJPQ L AGG4	X800 X400	6,2	2,95	18,0	0,8	3,0	R A06.R L A06.L	
6,0	2,0	15,2	+	**A06.0200.15.01 AV R/L**	R AB30 L AGFY	X800 X400	6,2	2,95	18,0	1,0	4,0	R A06.R L A06.L	
6,0	2,39	15,2	+	**A06.0239.15.01 AV R**	A6MB	X800 X400	6,2	2,95	18,0	1,245	5,0	A06.R	new inch
6,0	2,5	15,2	+	**A06.0250.15.01 AV R/L**	R AAE4 L AK4E	X800 X400	6,2	2,95	18,0	1,25	5,0	R A06.R L A06.L	
6,0	3,0	15,2	+	**A06.0300.15.01 AV R/L**	R AF07 L AGBB	X800 X400	6,2	2,95	18,0	1,5	6,0	R A06.R L A06.L	

Bestellbeispiel // Order example: **A06.0100.15.01 AV R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Axialstechen an Zapfen, Vollradius

Geeignet ab Bohrungsdurchmesser 6,2 mm.

Full Radius Face Grooving on Pivots

For use in bores as of minimum bore diameter 6,2 mm.

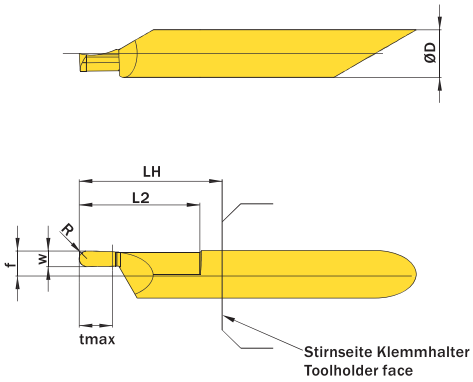
Schnittwerte (Start) // Cutting parameters (start)

f	Vc
0,02 mm/U	**Seite/Page 429**

Passende Klemmhalter auf Seite // Suitable toolholders on page
28, 31, 36, 42, 45, 50, 51, 53, 55, 56, 58, 61, 62, 64, 65, 66, 67, 68, 69

SP HM R Legende Legend 139

Scan QR-Code Oder besuchen Sie // Or Visit **www.simtek.info/cp/803**



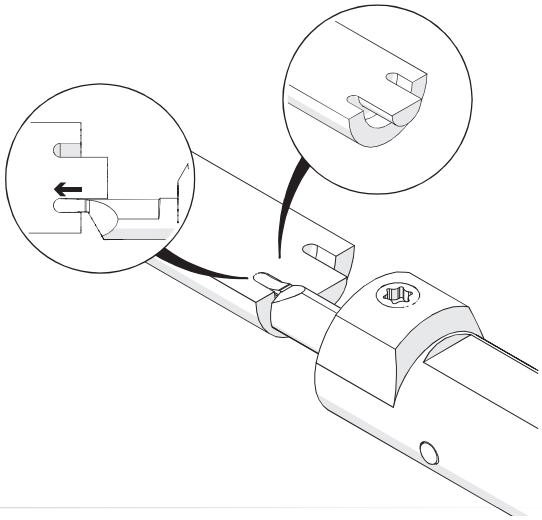


Abbildung zeigt / Drawing shows: A06.0200.15.02 AV R

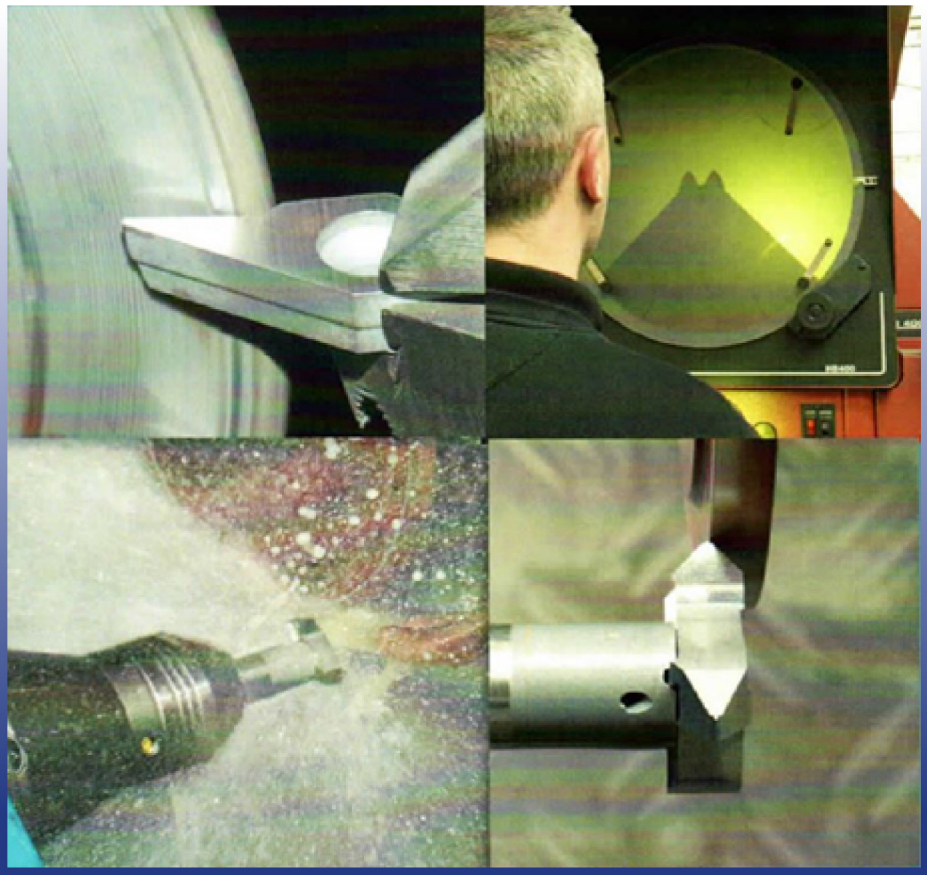
Mehr Informationen zur Kühlmittelzufuhr finden Sie auf Seite 22
Additional information about through coolant supply on page 22

ØD	w +0,05	L2	Kühlmittelzufuhr Through coolant supply	Artikelnummer Part number	Webcode www.simtek.com/webcode	Unsere erste Wahl Our first choice P K M N S	ØDmin (Min. Bohrung) ØDmin (min. bore)	f	LH	R	tmax	Connectcode www.simtek.com/ccode	
mm	mm	mm					mm	mm	mm	mm	mm		
6,0	1,0	15,2	+	**A06.0100.15.02 AV R/L**	R AJSD L AFPJ	X800 X400	6,2	2,95	18,0	0,5	2,0	R A06.L L A06.R	
6,0	1,6	15,2	+	**A06.0160.15.02 AV R/L**	R ANSC L AF08	X800 X400	6,2	2,95	18,0	0,8	3,0	R A06.L L A06.R	
6,0	2,0	15,2	+	**A06.0200.15.02 AV R/L**	R AM6H L ANFX	X800 X400	6,2	2,95	18,0	1,0	4,0	R A06.L L A06.R	
6,0	2,5	15,2	+	**A06.0250.15.02 AV R/L**	R AHPW L ADH1	X800 X400	6,2	2,95	18,0	1,25	5,0	R A06.L L A06.R	
6,0	3,0	15,2	+	**A06.0300.15.02 AV R/L**	R ABYF L ADZQ	X800 X400	6,2	2,95	18,0	1,5	6,0	R A06.L L A06.R	

Bestellbeispiel // Order example: **A06.0100.15.02 AV R X800** (R = Rechte Ausführung // Right hand version, X800 = Schneidstoff // Grade)

Premier

Manufacturers of Precision Ground Cutting Tools



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