

Premier

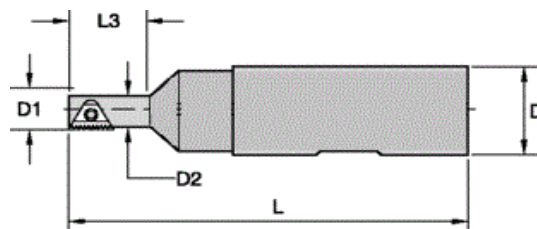
Manufacturers of Precision Ground Cutting Tools



Thread Milling
F6
e - Catalogue

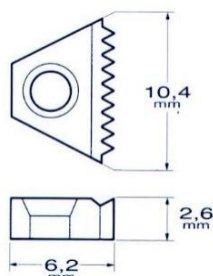
Indexable Insert Thread Milling

F6 Thread Milling Toolholders



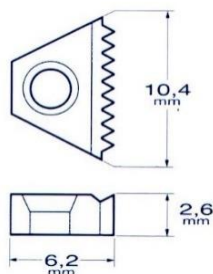
Part No	Insert Type	D mm	D1 mm	D2 mm	L mm	L3 mm	No of Inserts	Spares	
								Insert Screw	Torx Key
F6S12B009x12-1	F6	12	9	6.8	69	12	1	S8	T6
F6S20B009x17-1	F6	20	9	6.8	84	17	1	S8	T6

ISO Metric parallel thread milling inserts



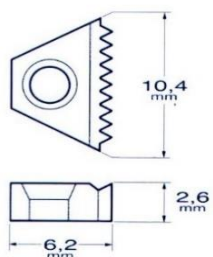
PITCH	External/Internal thread form	Part Number	Number of Thread Forms	Available grades		
				RS20	RS21	RS27
0.50	External Internal	F6 E 0.5 ISO F6 N 0.5ISO	20	•		•
0.75	External Internal	F6 E 0.75ISO F6 N 0.75ISO	12	•		•
1.00	External Internal	F6 E 1.0ISO F6 N 1.0ISO	9	•		•
1.25	External Internal	F6 E 1.25ISO F6 N 1.25ISO	7	•		•
1.50	External Internal	F6 E 1.5ISO F6 N 1.5ISO	6	•		•

UN parallel thread milling inserts (Not suitable for UNJ)



TPI	External/Internal thread form	Part Number	Number of Thread Forms	Available grades		
				RS20	RS21	RS27
40	External Internal	F6 E 40UN F6 N 40UN	14	•		•
32	External Internal	F6 E 32UN F6 N 32UN	11	•		•
24	External Internal	F6 E 24UN F6 N 24UN	9	•		•
20	External Internal	F6 E 20UN F6 N 20UN	7	•		•
18	External Internal	F6 E 18UN F6 N 18UN	6	•		•
16	External Internal	F6 E 16UN F6 N 16UN	6	•		•

WHITWORTH parallel thread milling inserts

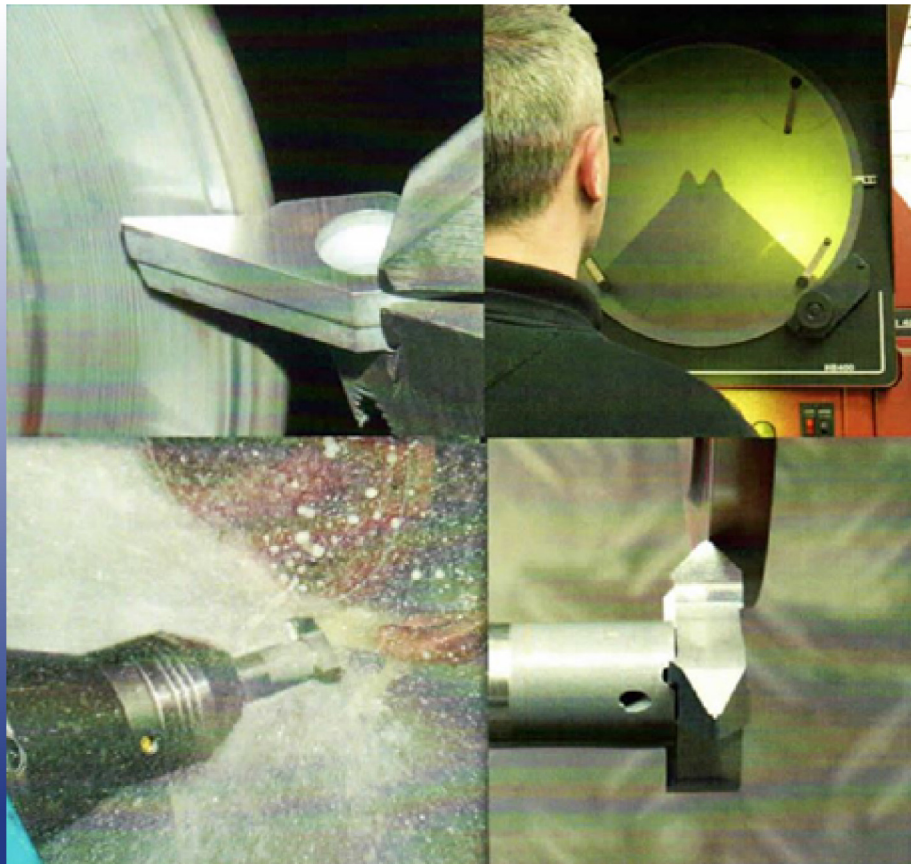


TPI	External/Internal thread form	Part Number	Number of Thread Forms	Available grades		
				RS20	RS21	RS27
40	External Internal	F6 X 40W	14	•		•
20	External Internal	F6 X 20W	7	•		•
19	External Internal	F6 X 19W	7	•		•

For current stock availability please contact us



Manufacturers of Precision Ground Cutting Tools



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