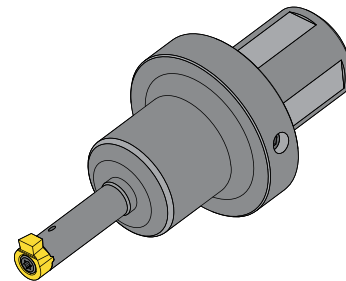


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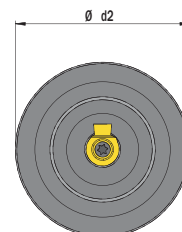
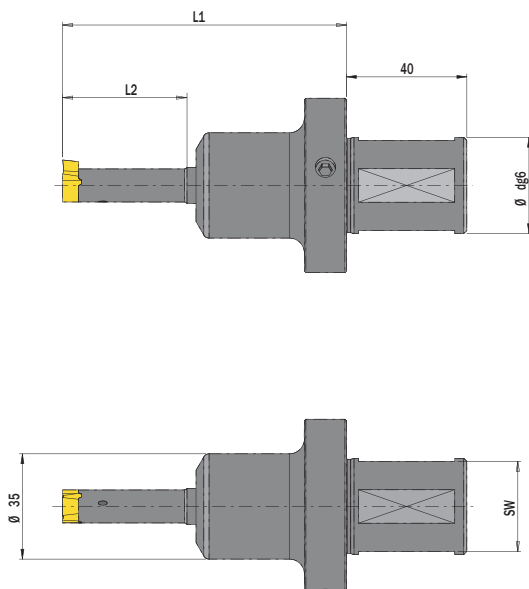


Slotting
Delta-Line
e - Catalogue



Toolholder
Type D16 ZB

type
D16 ZB



	Part number					
		SW	dg6	L ₁	L ₂	d2
						(mm)
	D16.SB25.40 ZB	23	25	94	44	58
	D16.SB25.56 ZB	23	25	94	60	58
	D16.SB32.40 ZB	30	32	94	44	58
	D16.SB32.56 ZB	30	32	94	60	58

Screw

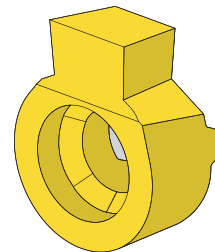
D16
DM5x12xT20T
DIN 913-M8 x 20-N



Torx plus key

D16
T20T

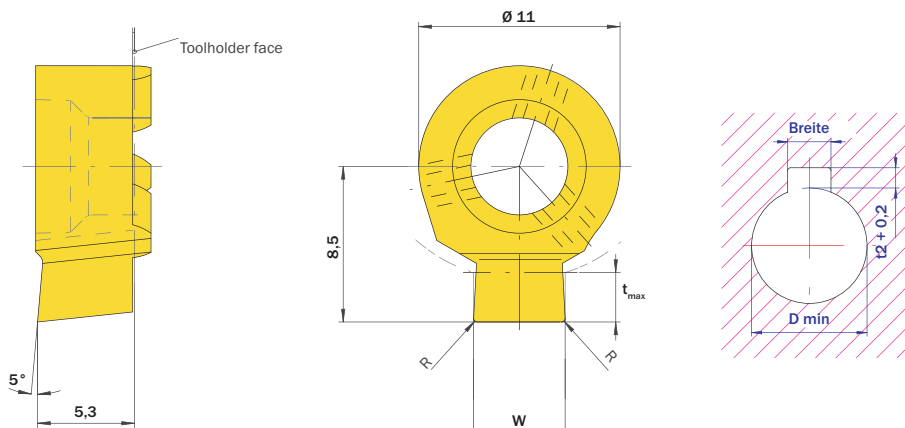




Inserts

Broaching keyway
(DIN 6885)
as of $\varnothing 17,0$ mm

type
D16

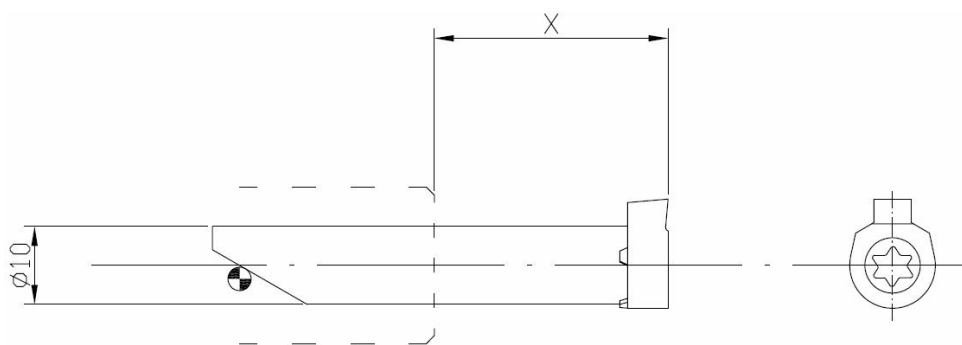


... Shape of workpiece

		Part number		width and tolerance		
w	R		t _{max}		D _{min}	t ₂ + 0,2
(mm)	(mm)		(mm)	(mm)	(mm)	(mm)
Tolerance JS9		D16.0500.17 B D16.0600.17 B	2,7 3,4	5,0 JS9 6,0 JS9	17,0 17,0	2,3 2,8
5,00	0,2					
6,00	0,2					
Tolerance P9		D16.0498.17 B D16.0598.17 B	2,7 3,4	5,0 P9 6,0 P9	17,0 17,0	2,3 2,8
4,97	0,2					
5,97	0,2					

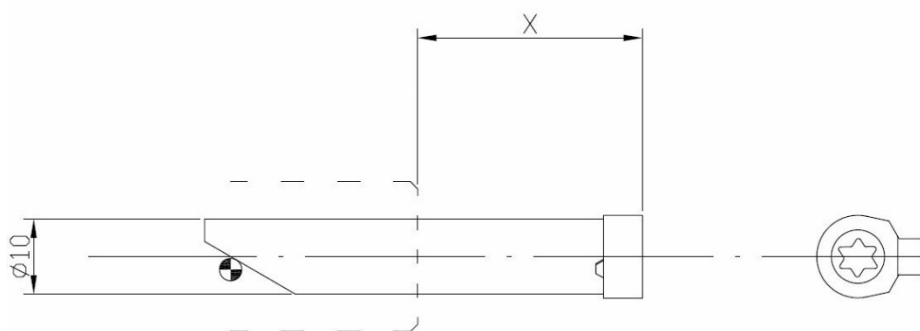
Grades			Toolholder
GF25	GN39	GX75	
			For use with standard toolholder type D16....ZB

Adaptors to allow the use of D16 broaching inserts in A10 toolholders



PART NO:	X mm
A10L30D16T	30
A10L35D16T	35
A10L40D16T	40

Designed to locate the cutting edge at the top of the tool, in the North position. By relocating the A10 toolholder 180° in the toolpost or turret the insert can be positioned at the bottom or South position

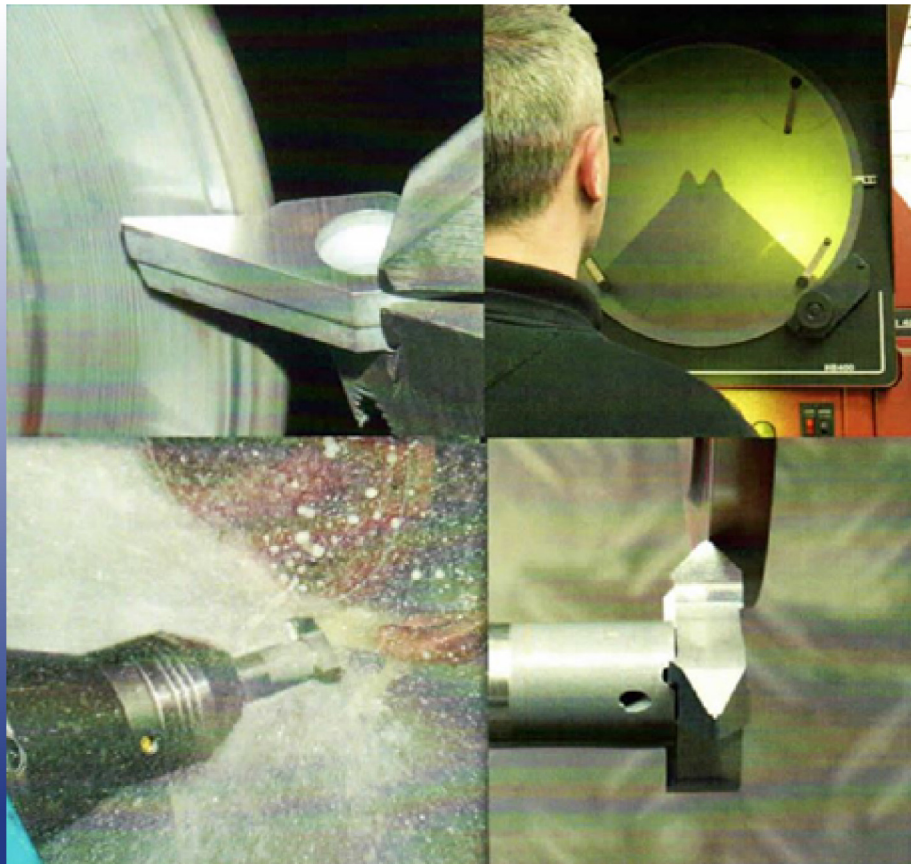


PART NO:	X mm
A10L30D16R	30
A10L35D16R	35
A10L40D16R	40

Designed to locate the cutting edge on the right of the tool, in the East position. By relocating the A10 toolholder 180° in the toolpost or turret the insert can be positioned on the left or West position



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Premier Form Tools Ltd

Lancaster Road, Bowerhill, Melksham, Wiltshire, SN12 6SS, UK

Tel: +44 (0)1225 702584 Fax: +44 (0)1225 790026

e-mail: enquiries@premierformtools.co.uk

Full details of our products are available at
www.premierformtools.co.uk