



**Taper Cutter 20° helical flute milling cutter for preparation of 1:16 tapered threads**

For thread sizes	Part number	d -0.05 mm	l mm	D h6 mm	L +0.05 mm	No of teeth	Available Grades		
							RS20	RS21	RS27
1/16" NPT	HX06 B 050 T0625	5.0	18	6	58	4	●	●	
1/8" – 3/8" NPT / BSPT	HX08 B 070 T0625	7.0	14	8	64	4	●	●	
1/2" – 2" NPT / BSPT	HX12 B 103 T0625	10.3	25	12	84	4	●	●	
2-1/2" – 4" NPT 2-1/2" – 3-1/2" BSPT	HX16 B 137 T0625	13.7	36	16	100	4	●	●	

Premier recommend the use of a taper cutter to produce the 1:16 taper form prior to cutting NPT / NPTF / BSPT taper threads.

**Shank style**

Premier Taper Cutters come as standard with weldon shank to DIN6535HB. For further shank options refer to Technical Information page AA30

For current stock availability, refer to our latest price list